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Decorative Innovation

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FS-005

CERTIFICATE

for a **FILM SUPPLIER**



hereby authorises

I.DEK
Via Canazza, 46
20025 Legnano (MI)
Italy

to use the quality label in conformity with the
QUALIDECO Speci.ca.ons 4th Edion valid from 1. October 2019

Licence No.: FS-005

Date of Gran.ng: 18.07.2011

Valid unl: 31.12.2020

Zurich, 21 January 2020

QUALICOAT

Mohammed C. Panam
President

Sue C. C. Paredi
Managing Director

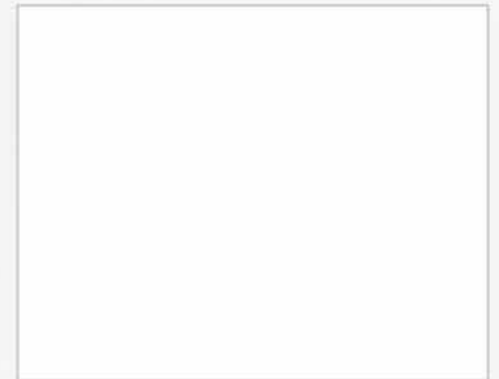
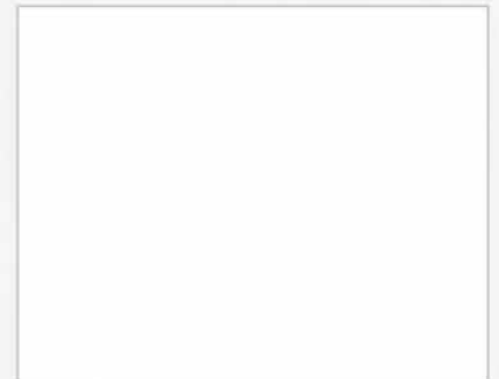
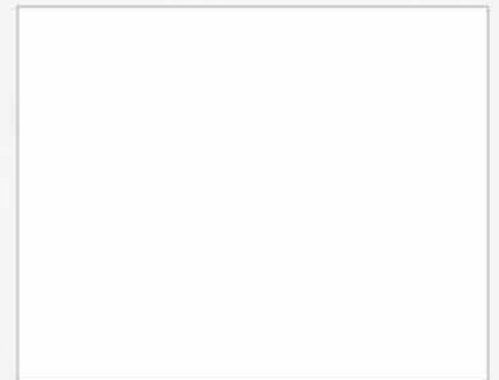
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POWDER CODE

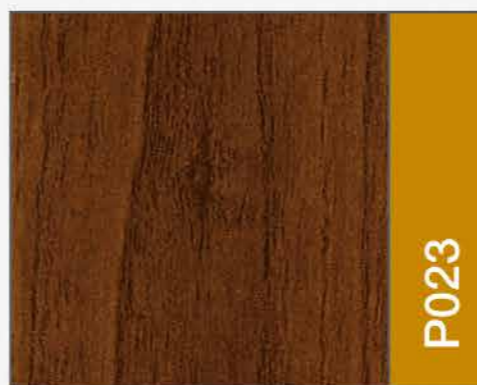
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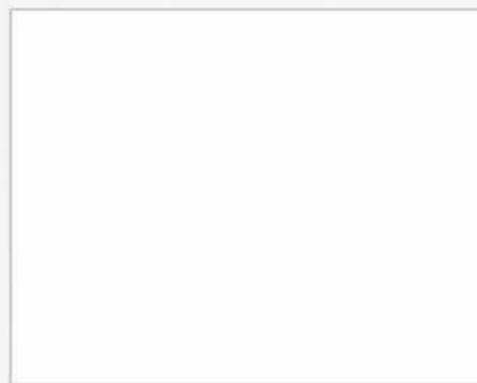
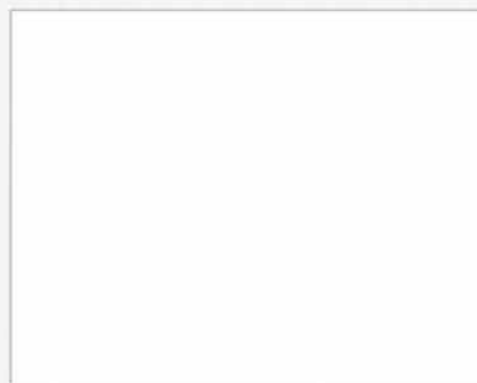
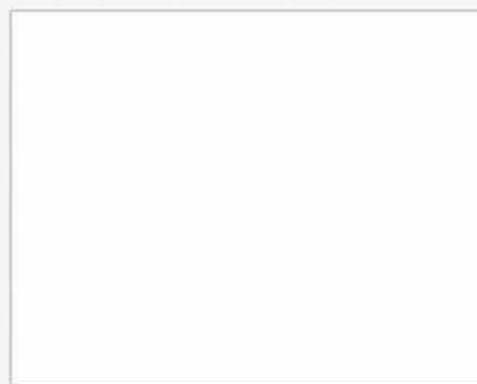




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CODE 10-001/26



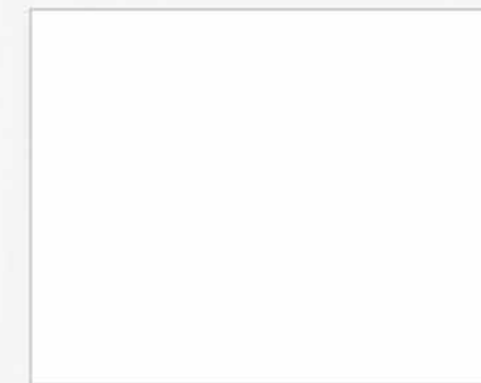
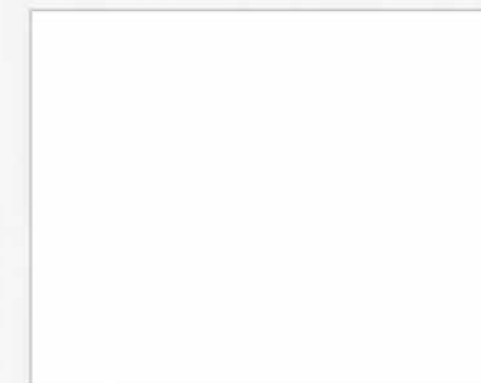
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CODE 10-002/02



CODE 10-002/21





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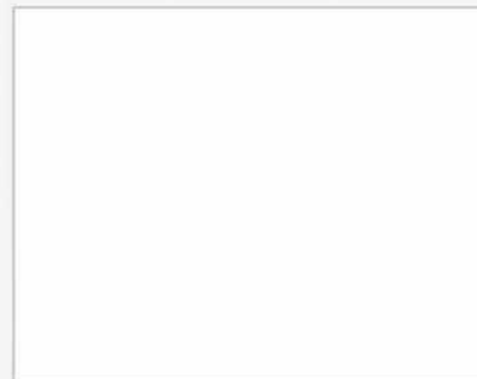
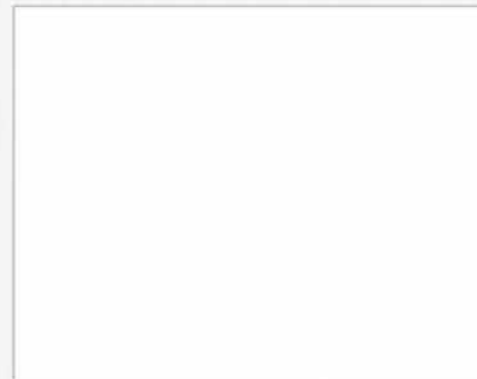
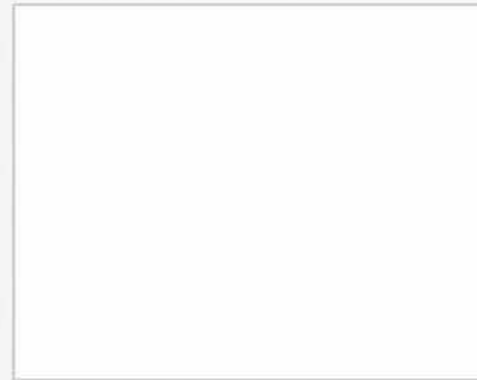
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ROVERE PVC

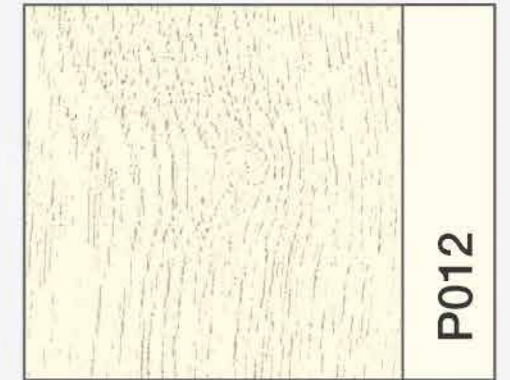
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P017

CODE 11-004/14



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CODE 11-004/39



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CODE 11-004/18



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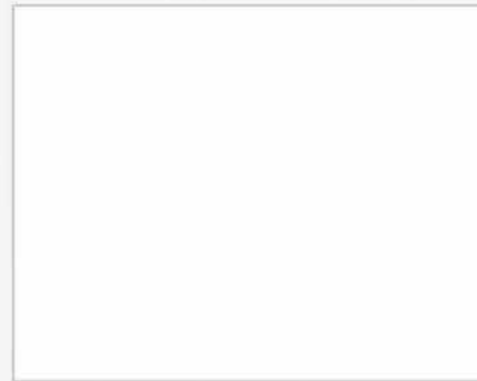
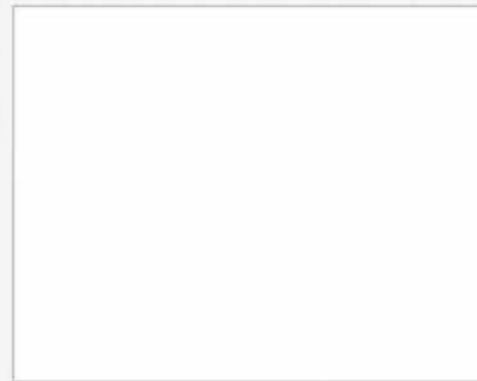
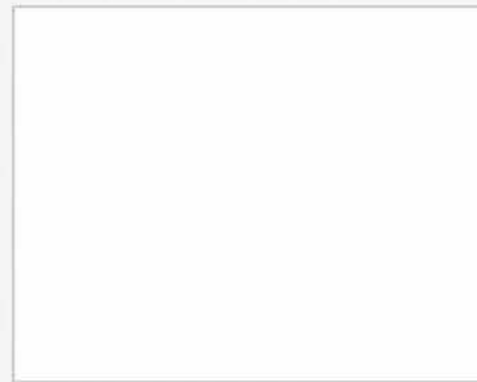




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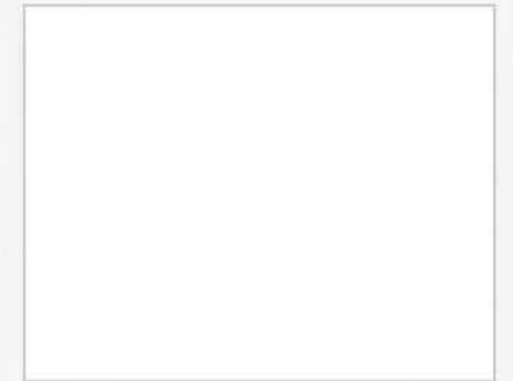
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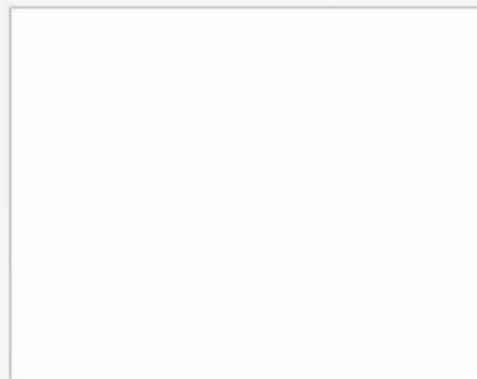
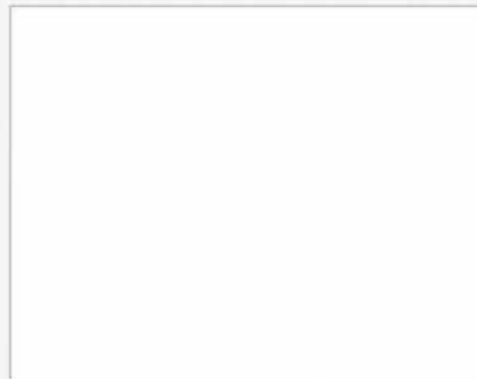
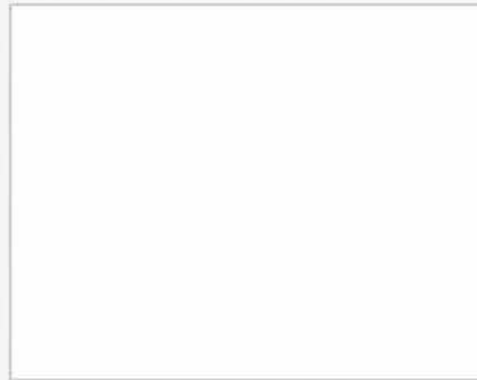
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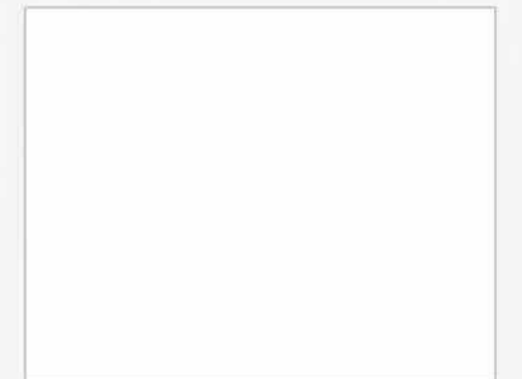
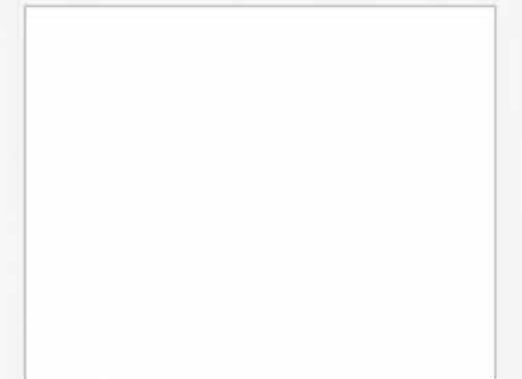
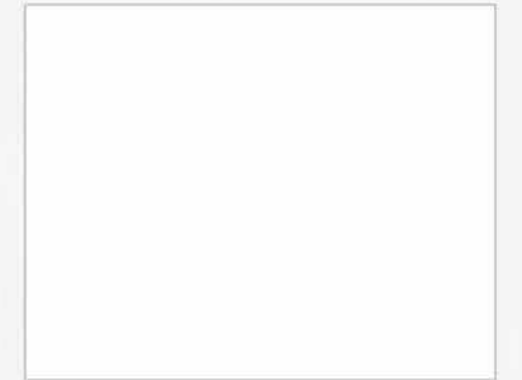
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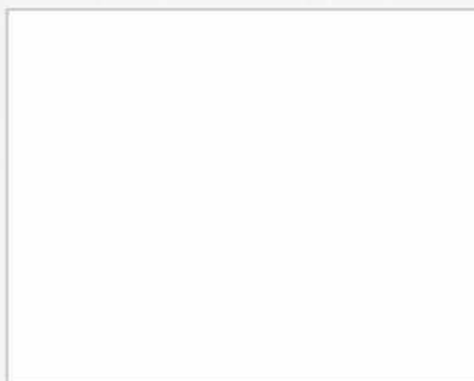
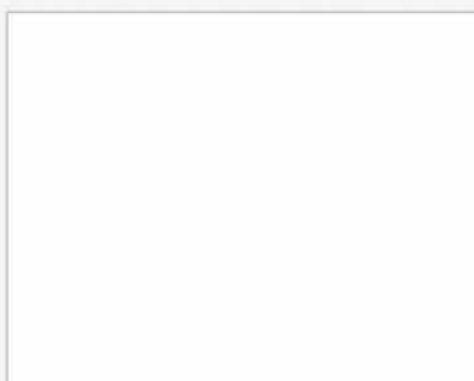
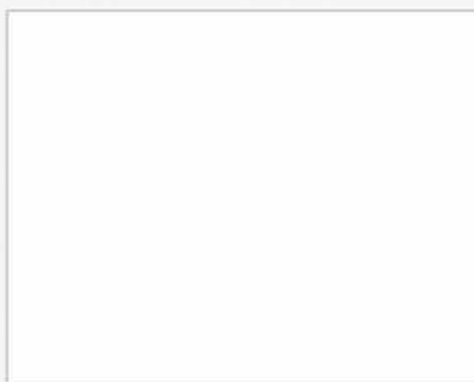
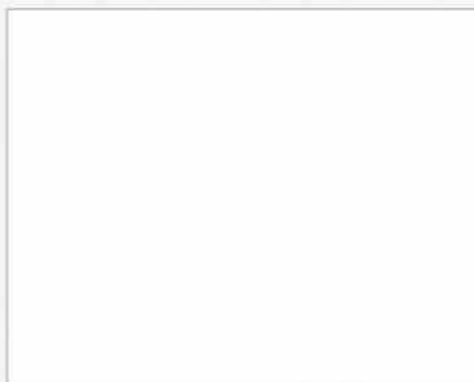


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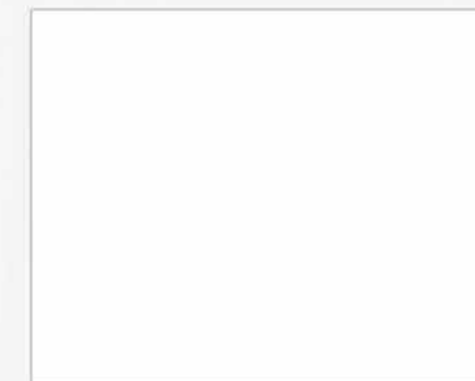
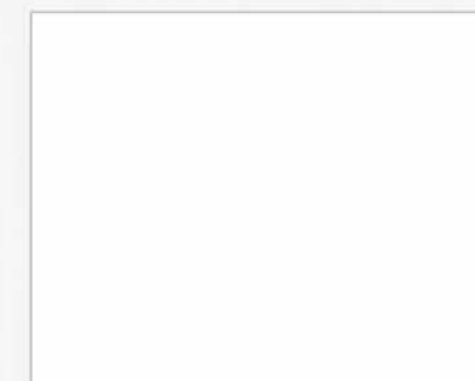
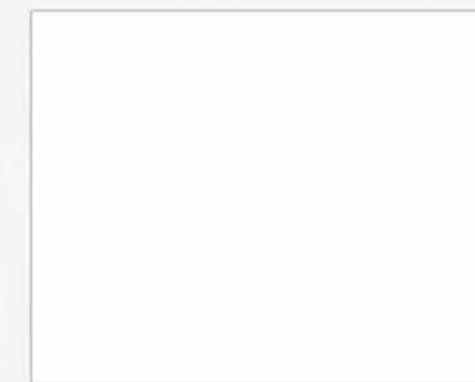
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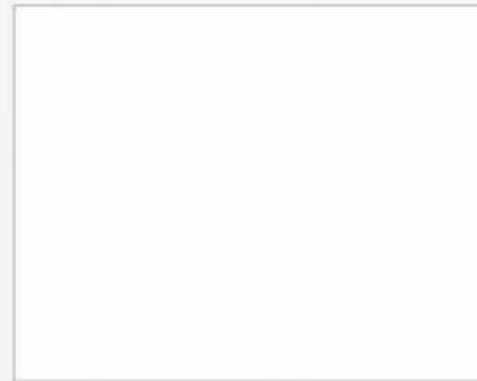
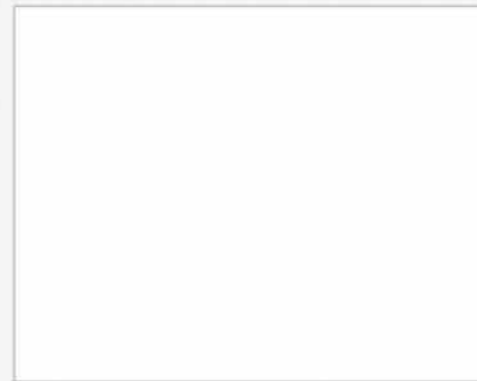
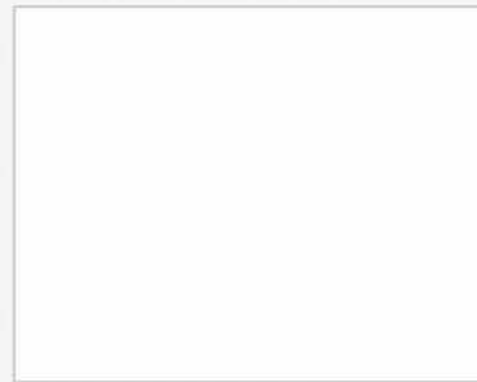




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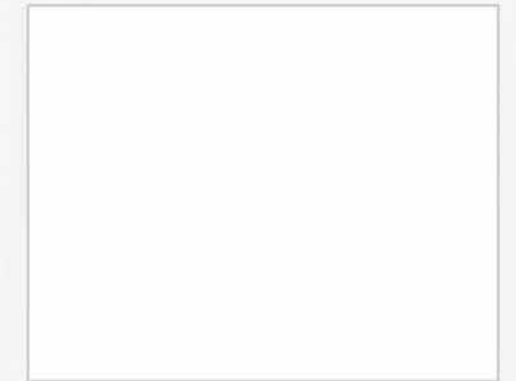
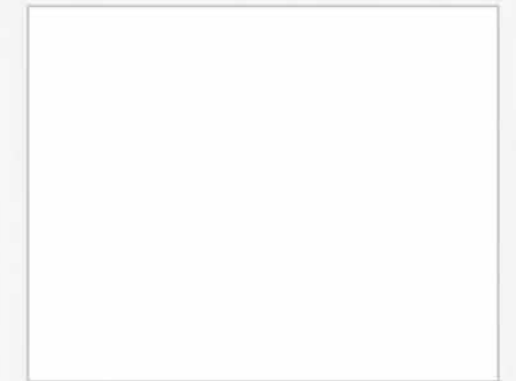
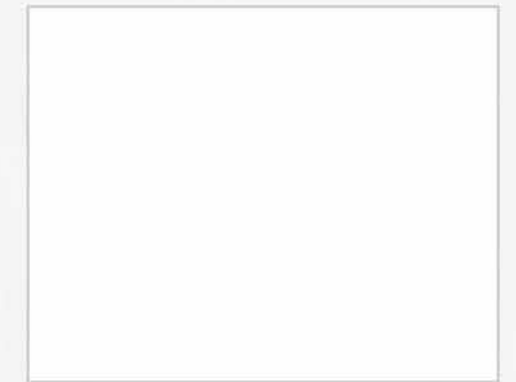
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CODE 15-012/01



CODE 15-012/09





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CODE 17-013/06



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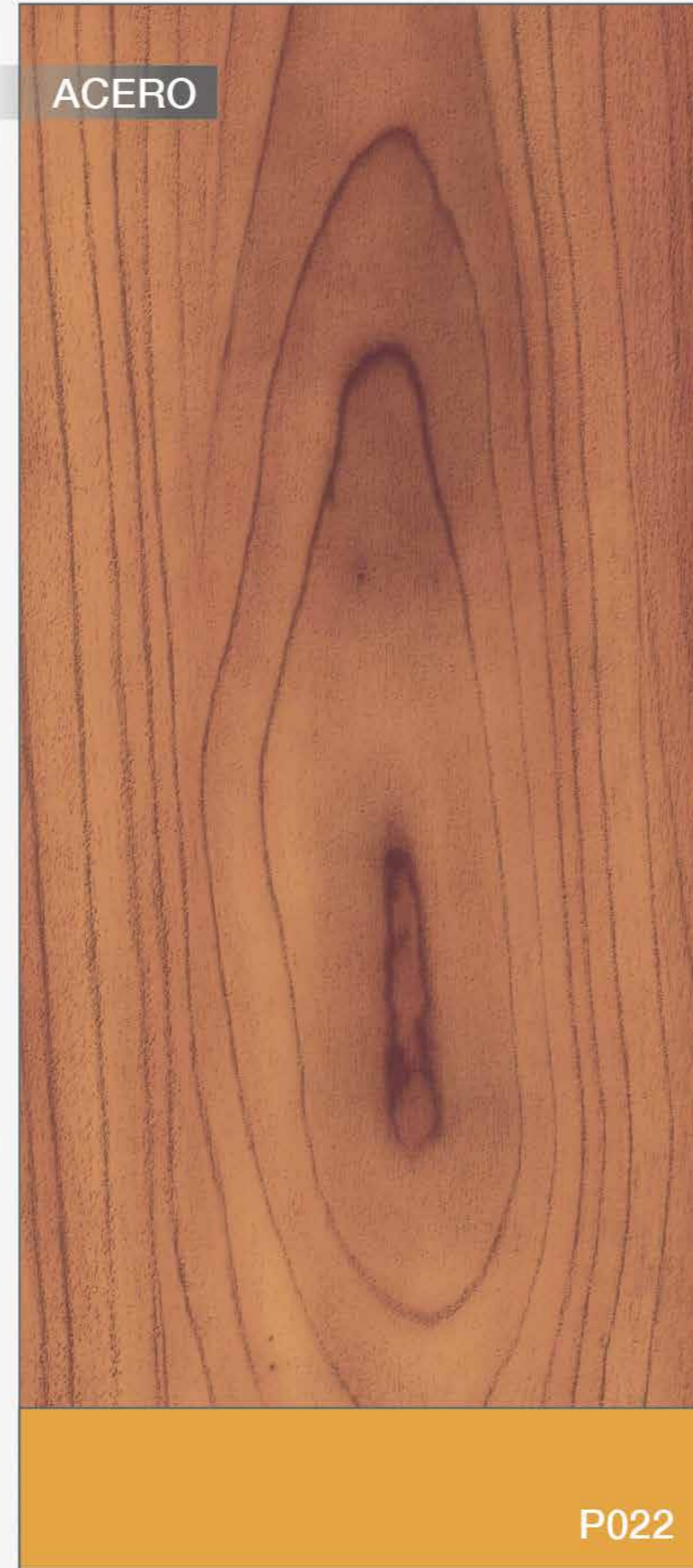
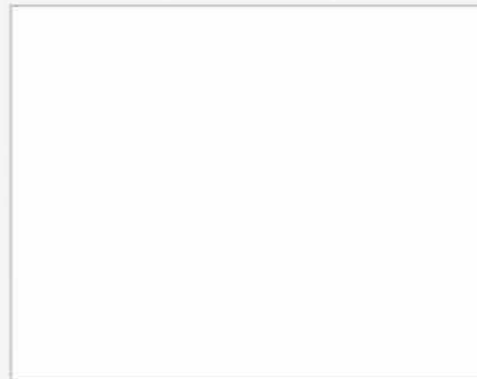
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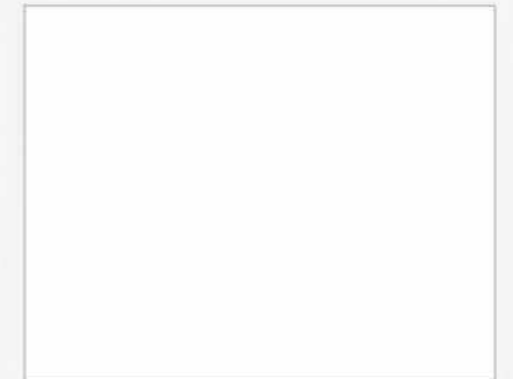
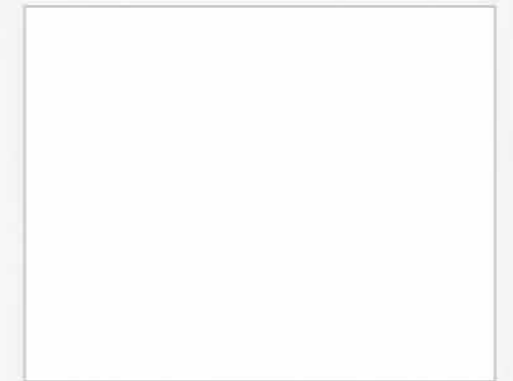
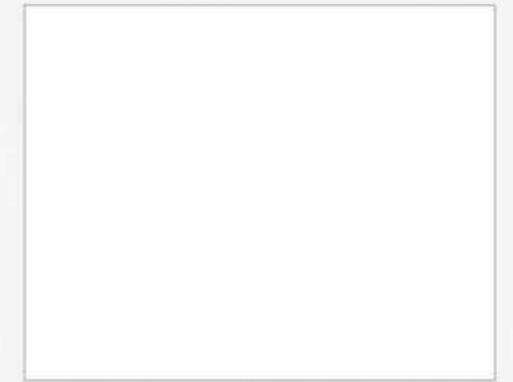
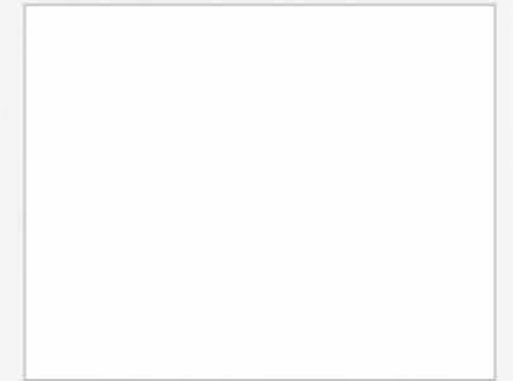
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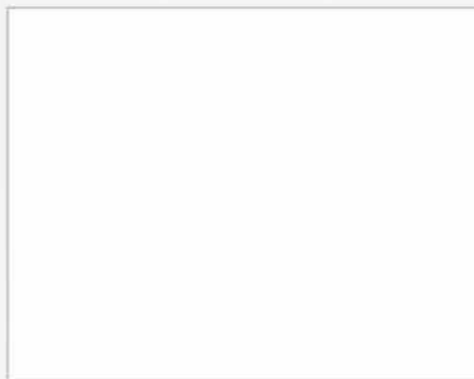
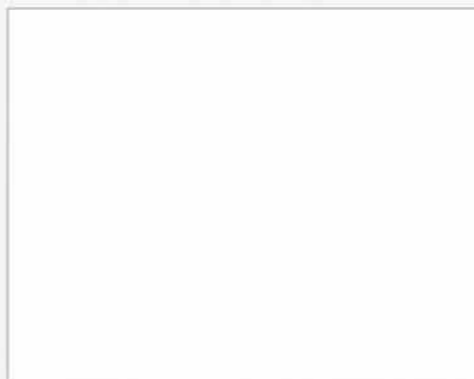
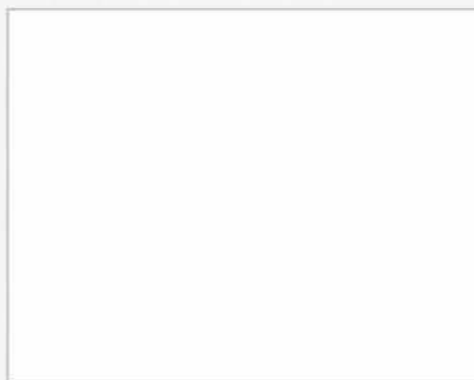
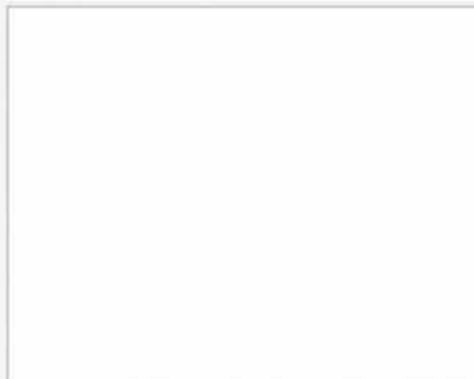
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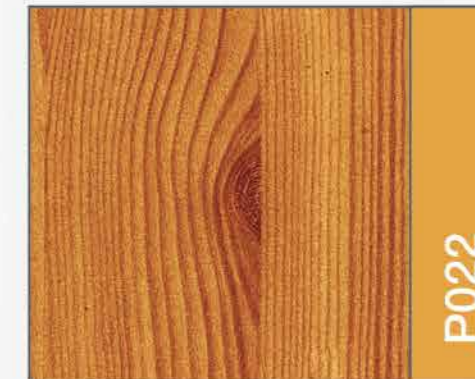
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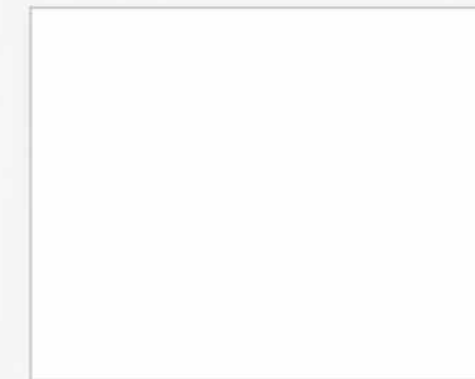
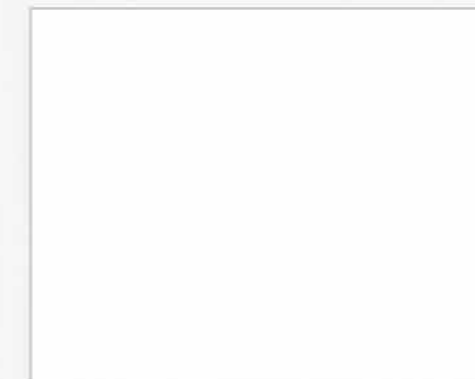
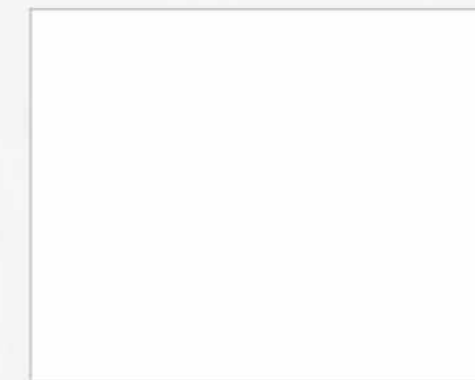
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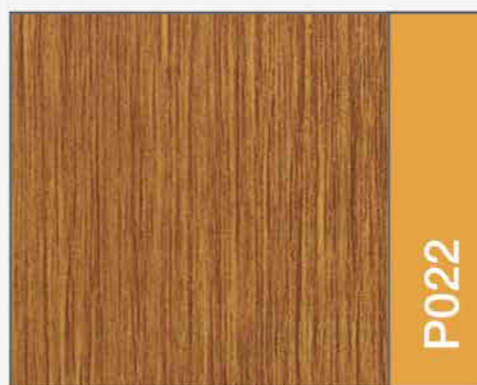


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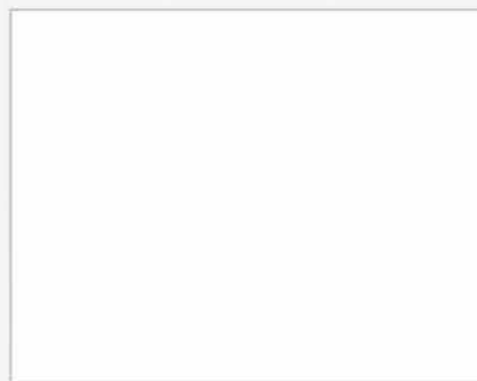
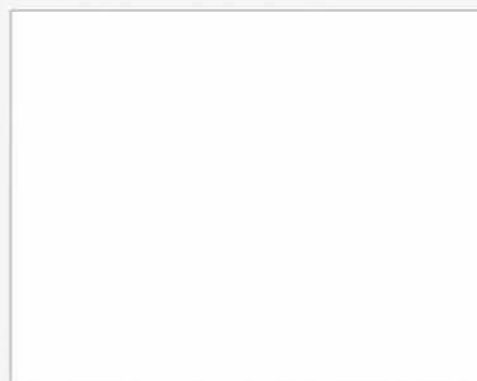
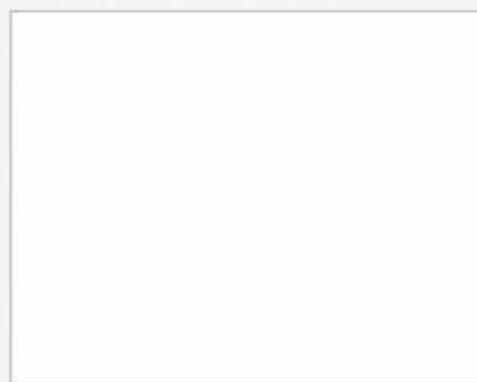
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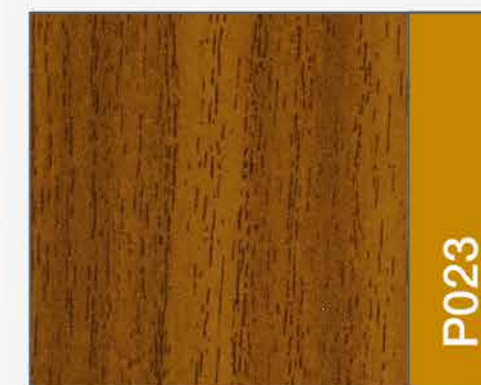


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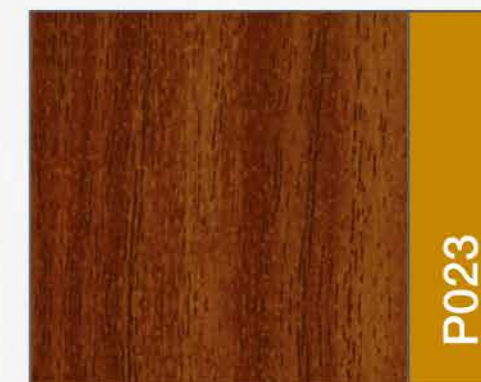
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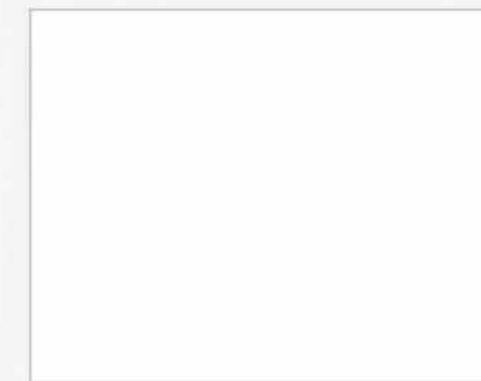
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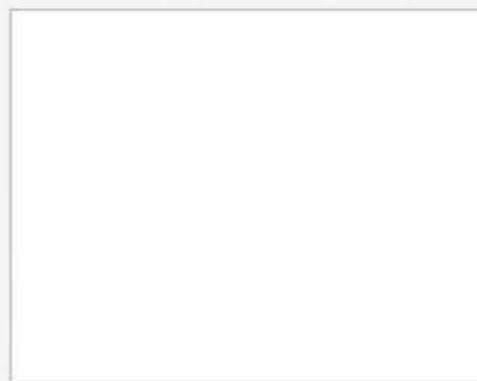
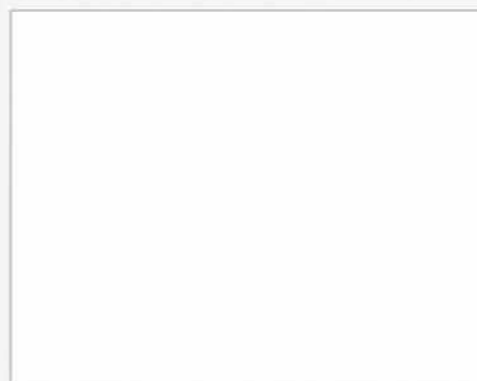
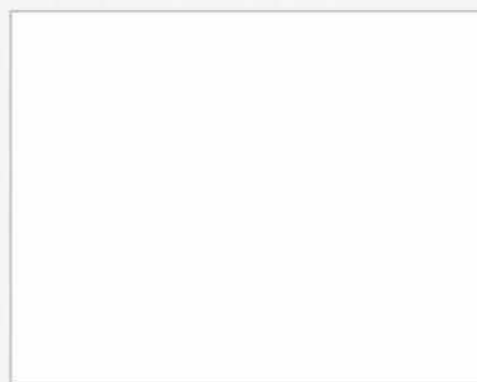
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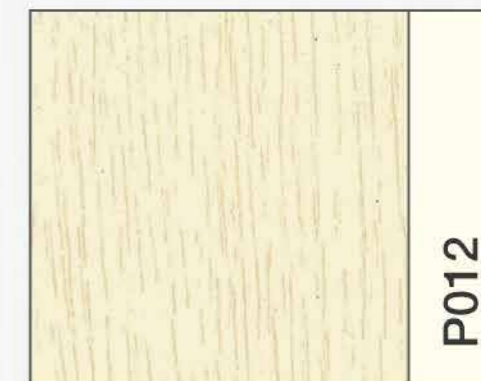
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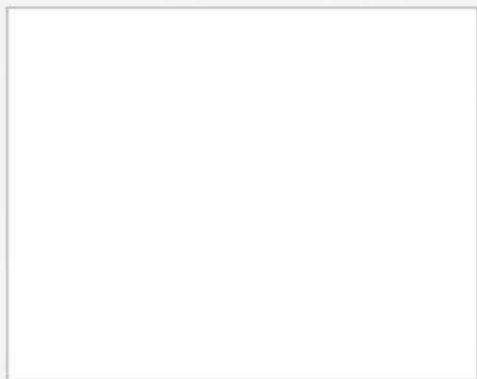
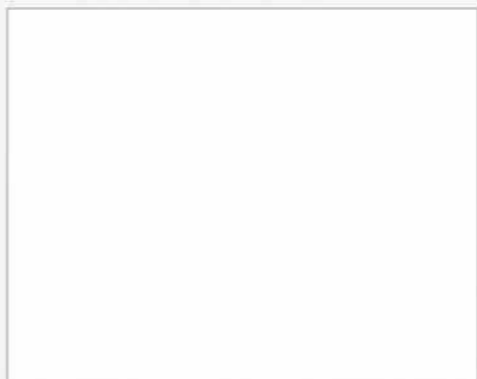
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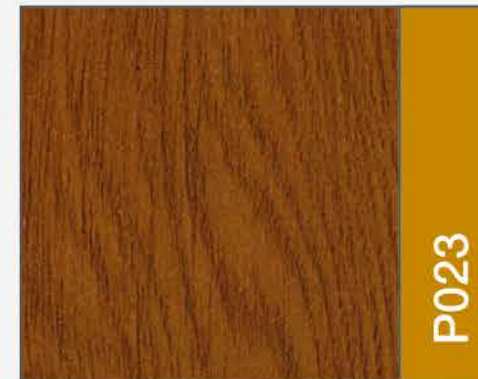


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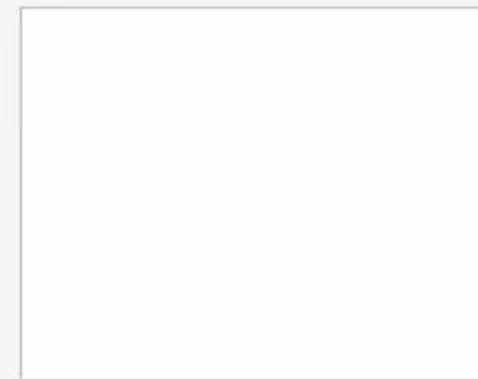
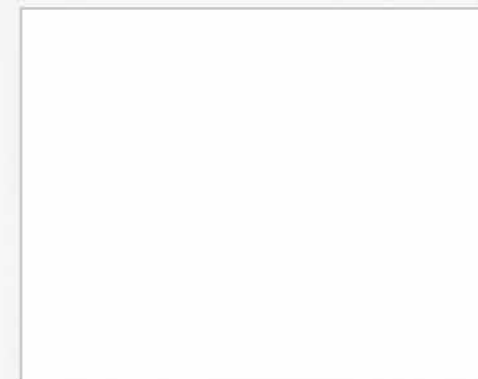
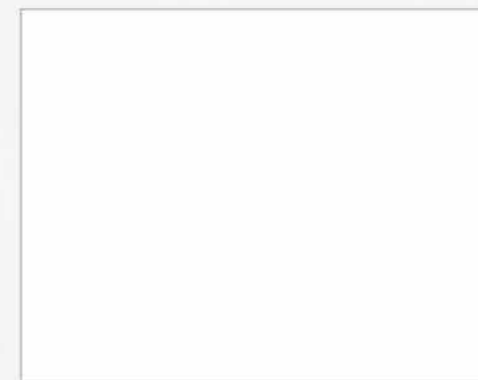
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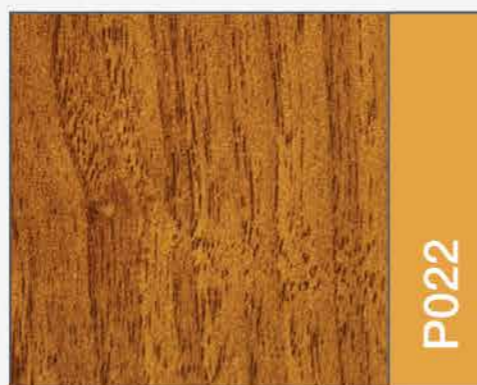
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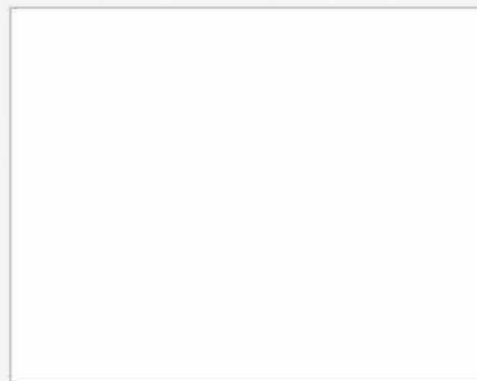
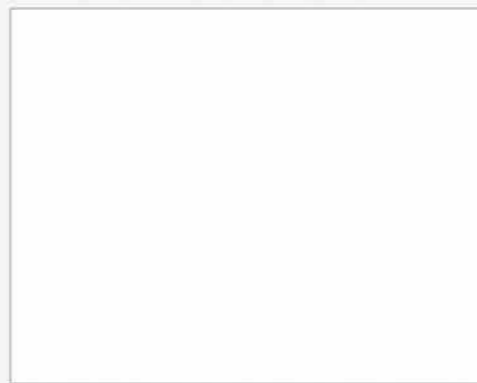
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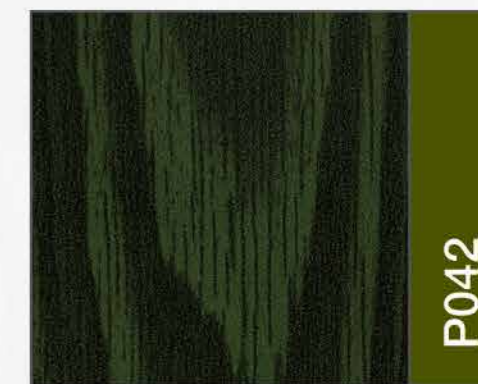
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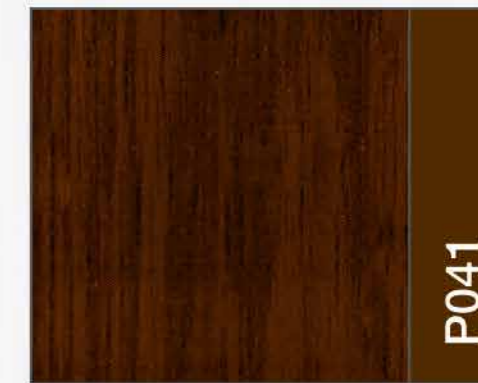
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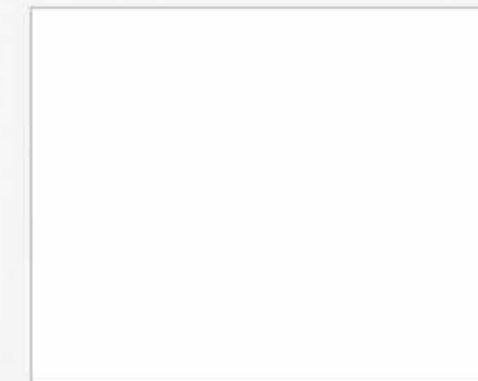
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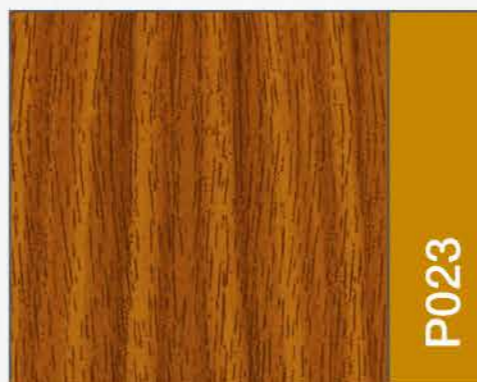
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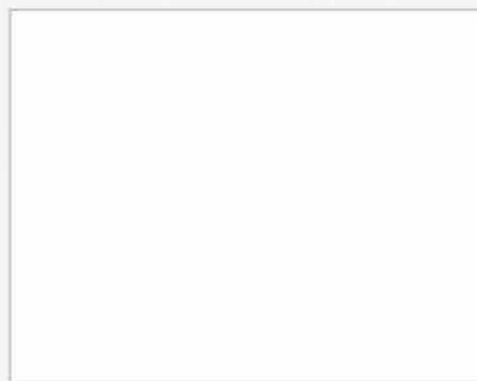
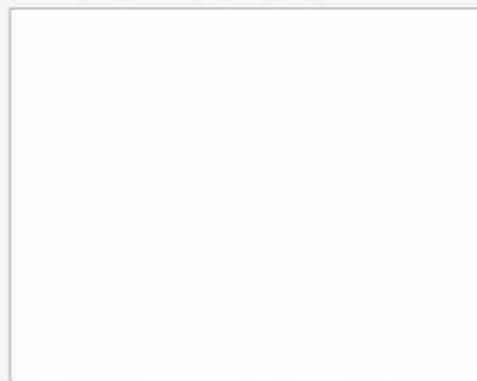
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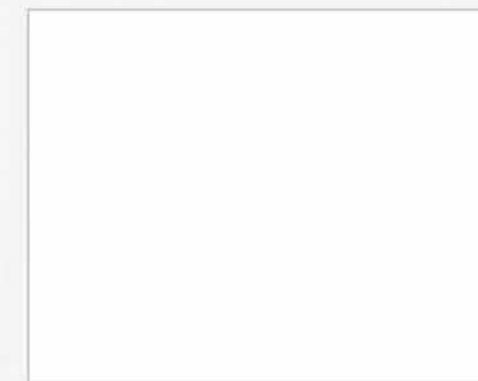
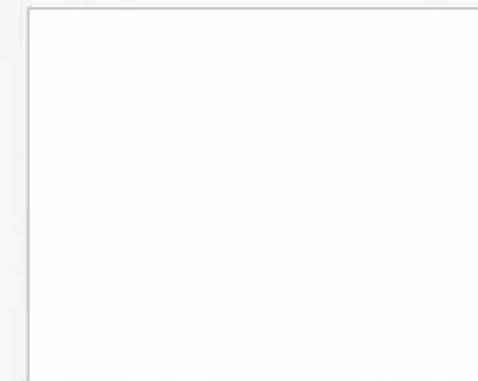
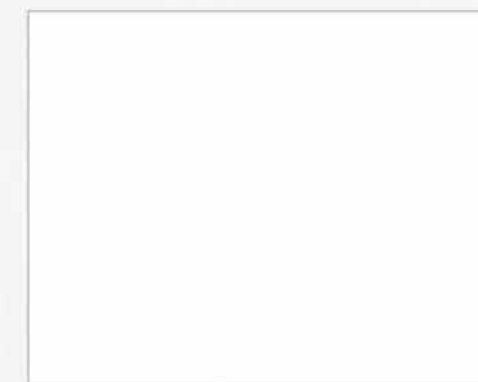
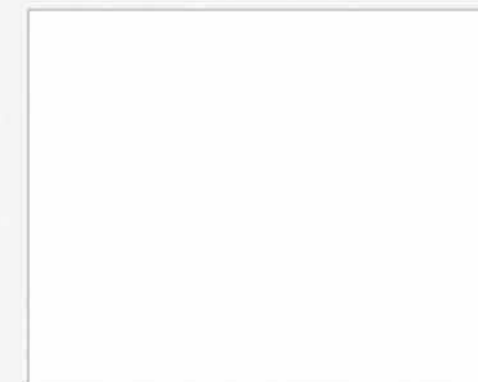
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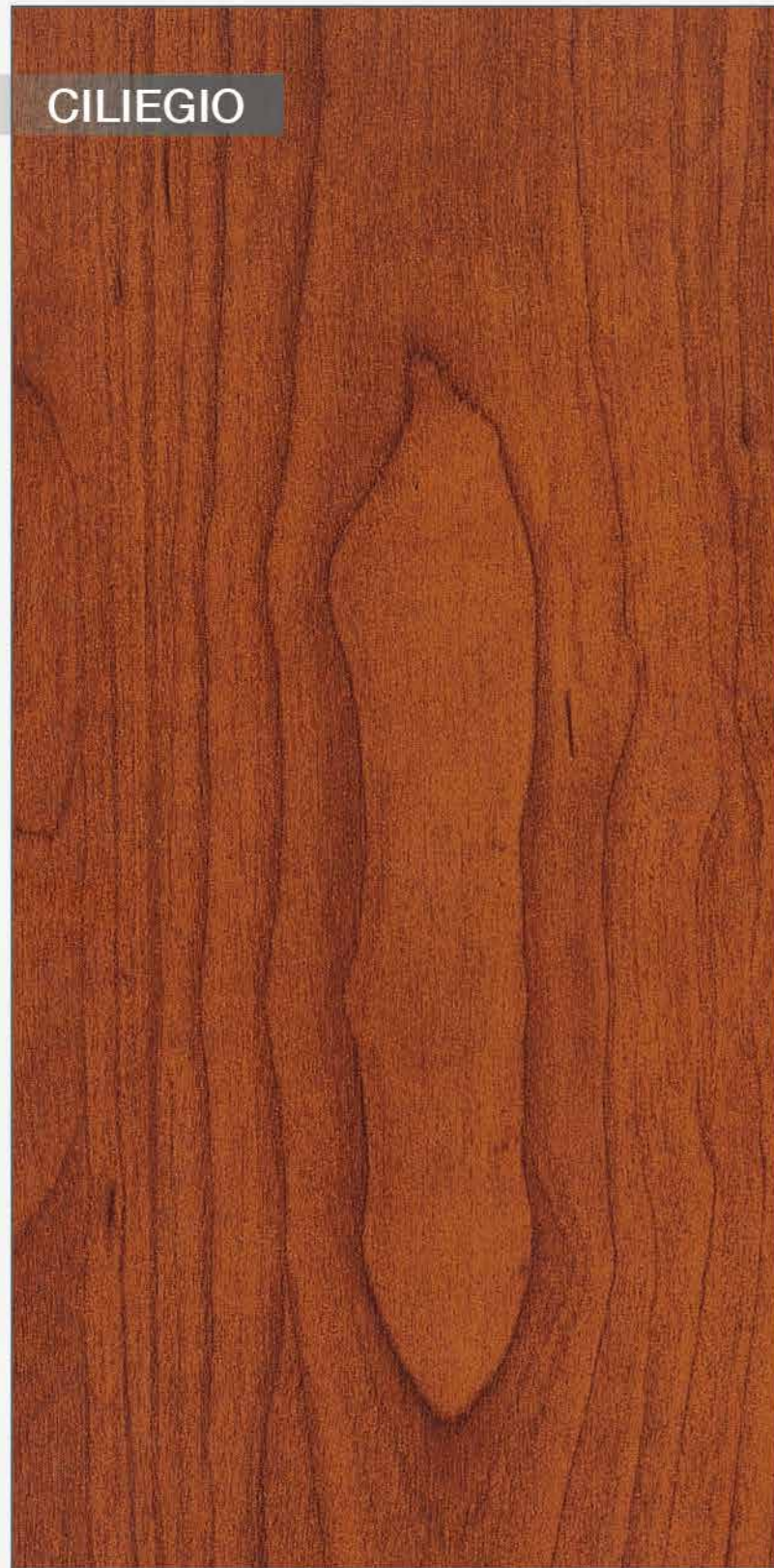
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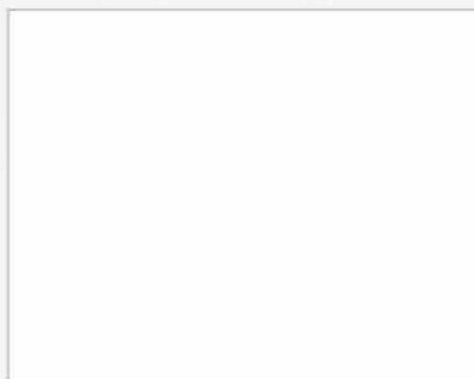
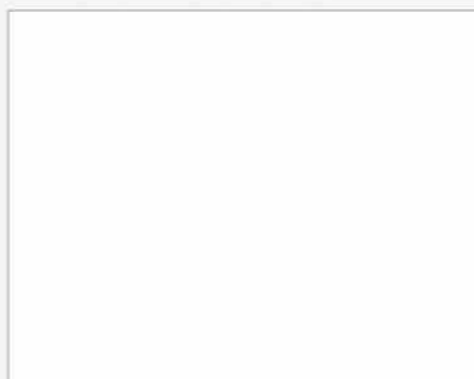
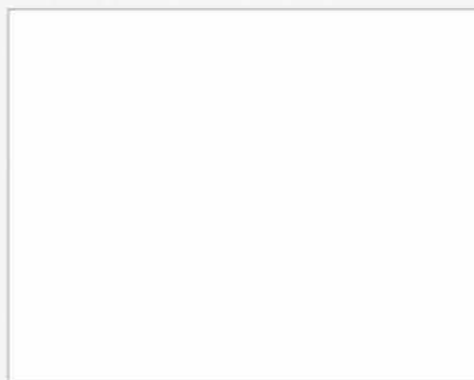
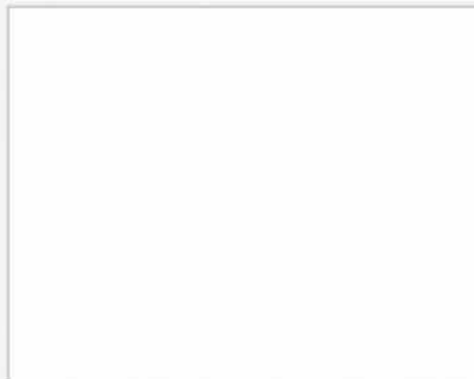


CILIEGIO



P024

CODE 15-039/09

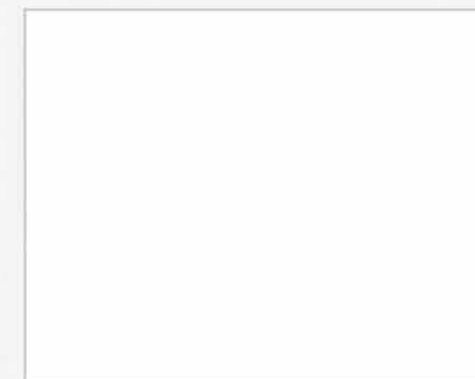
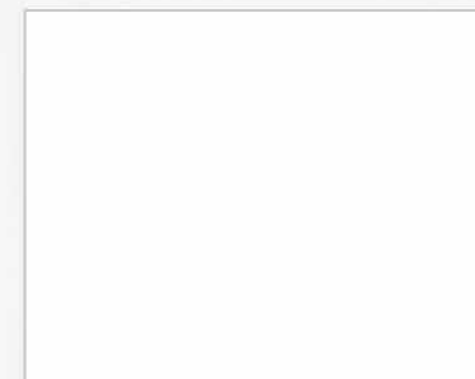
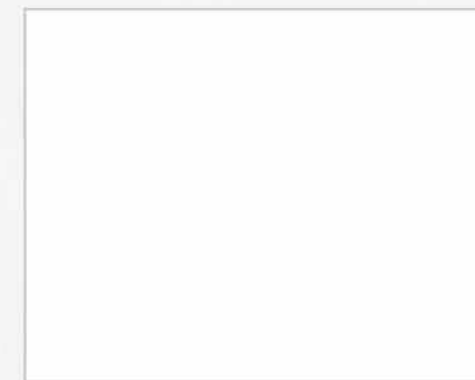
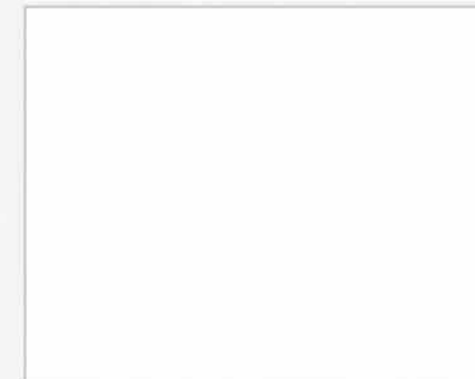


QUERCIA



P023

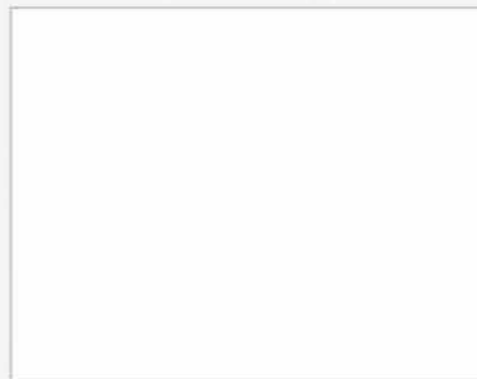
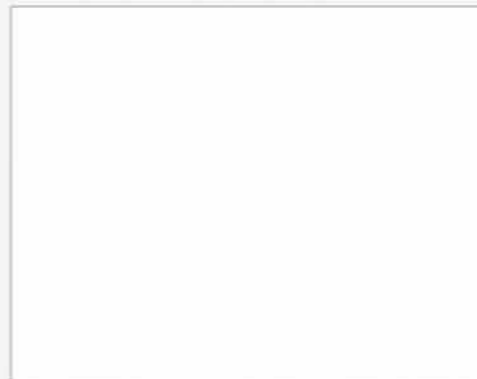
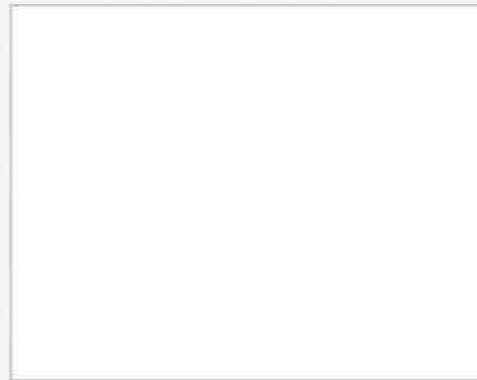
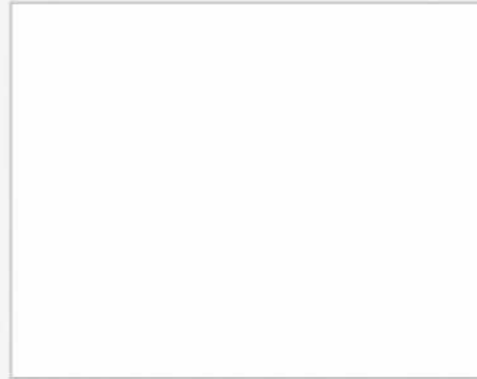
CODE 20-040/01



DOUGLAS

P022

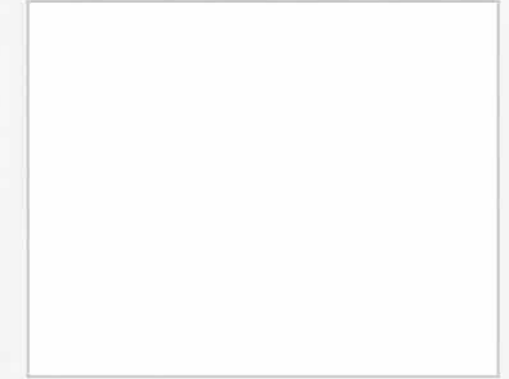
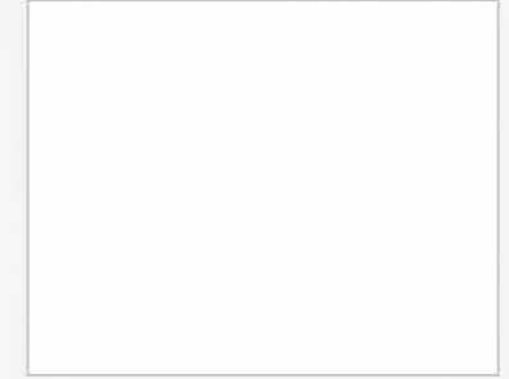
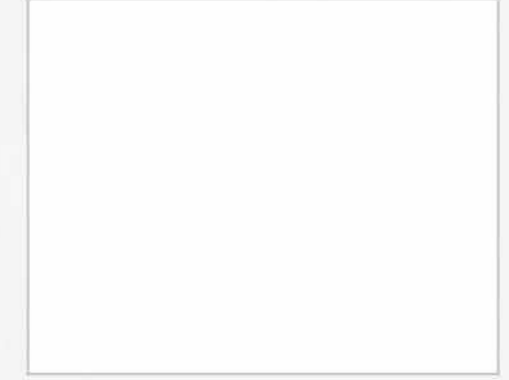
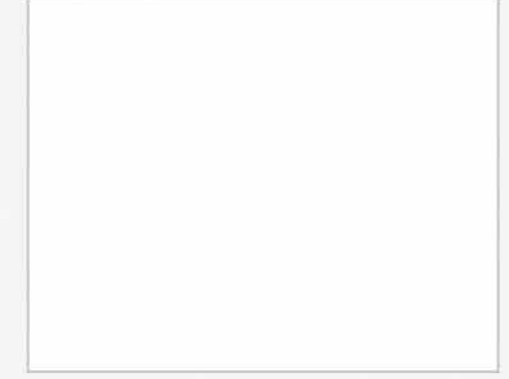
CODE 21-041/02



BRUSH

P012

CODE 18-042/01



CASTAGNO



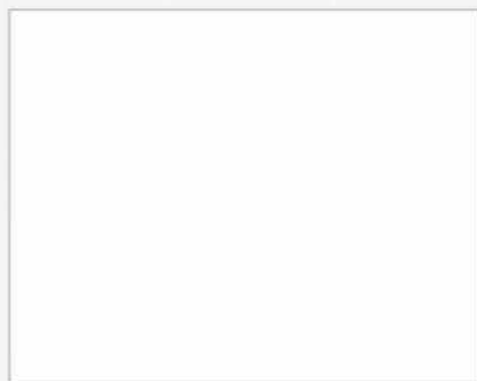
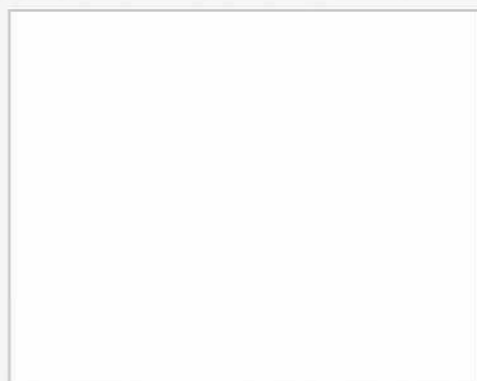
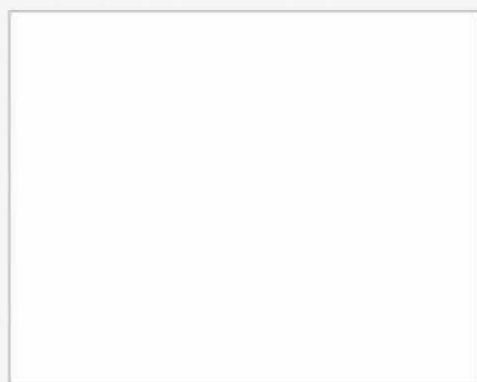
P023

CODE 17-045/05



P023

CODE 17-045/04



NOCE



P023

CODE 10-046/01



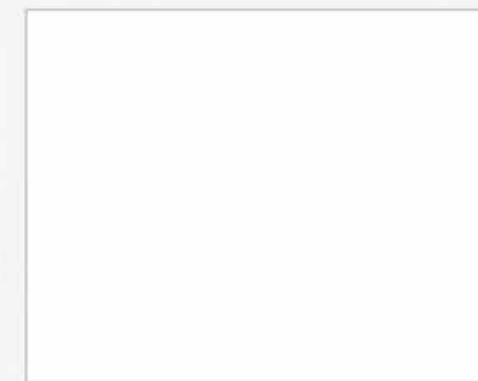
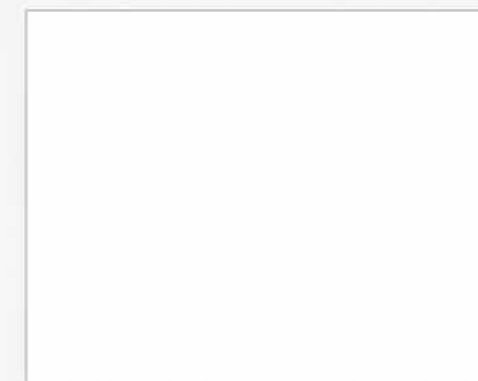
P023

CODE 10-046/02



P023

CODE 10-046/03



NOCE SIENA



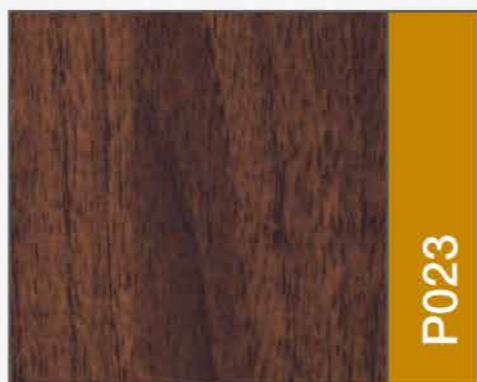
P022

CODE 10-048/03



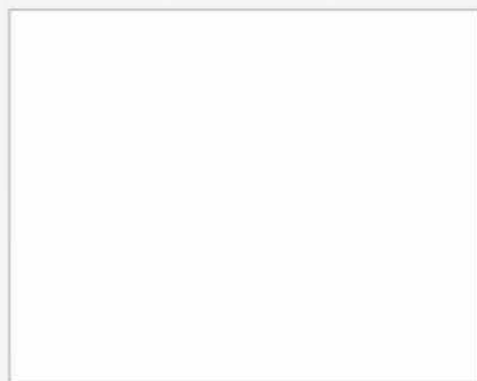
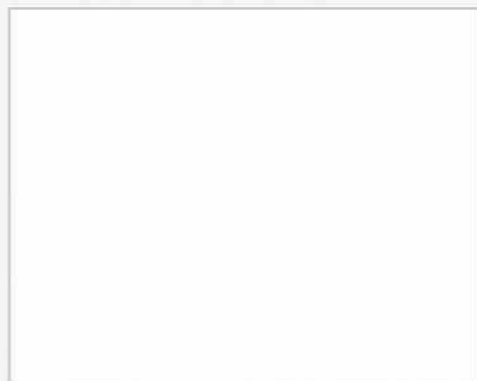
P023

CODE 10-048/02



P023

CODE 10-048/01

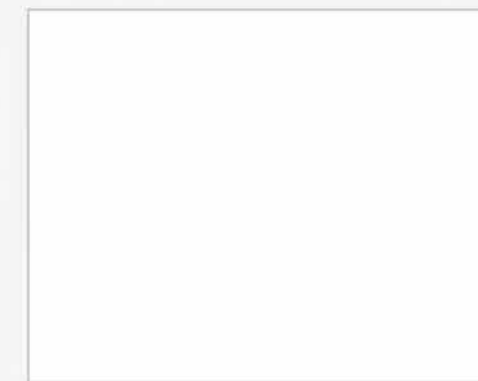
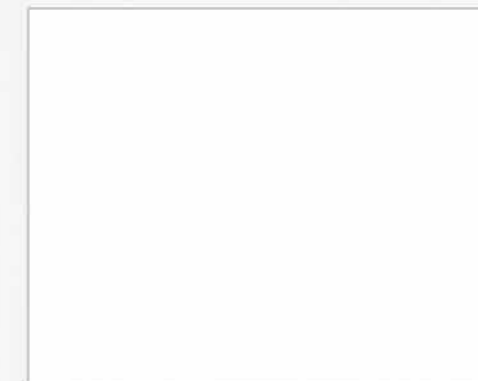
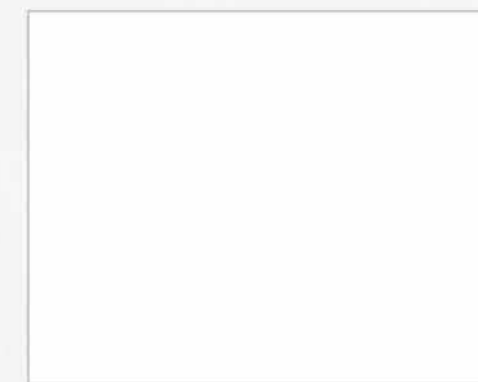
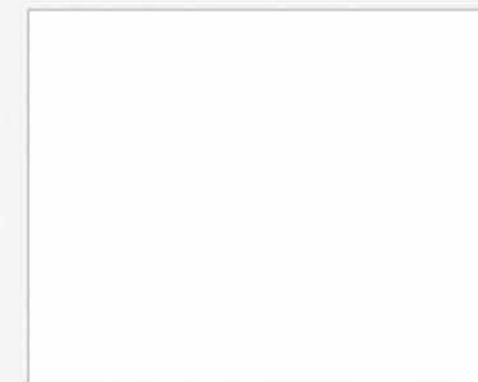


OAK PVC



P023

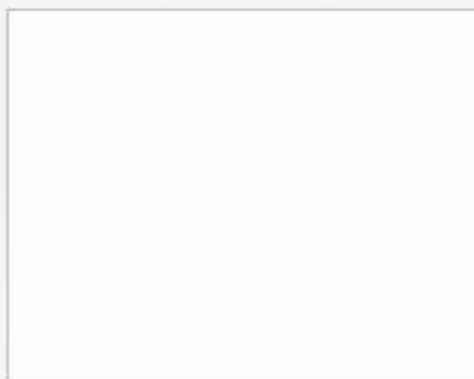
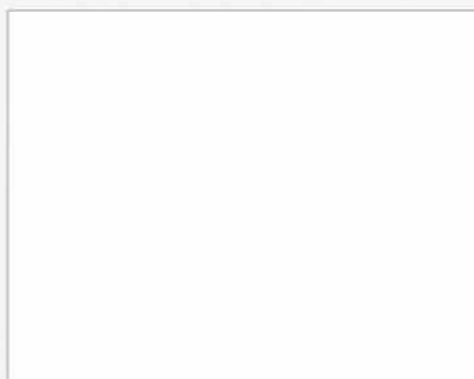
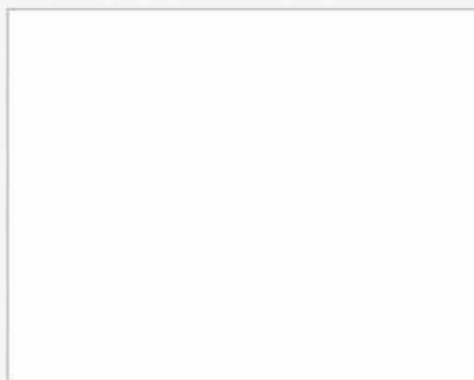
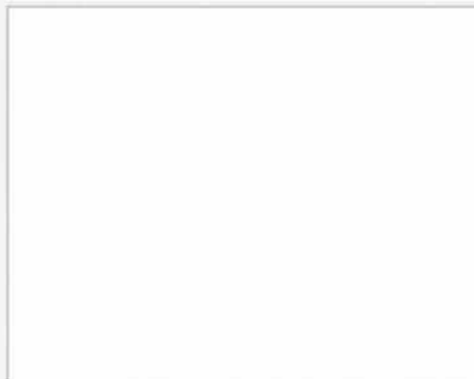
CODE 17-054/01



WENGUE PVC

P023

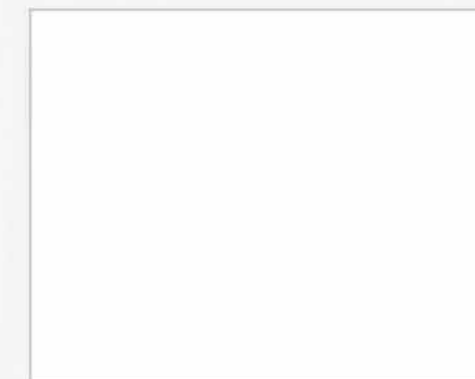
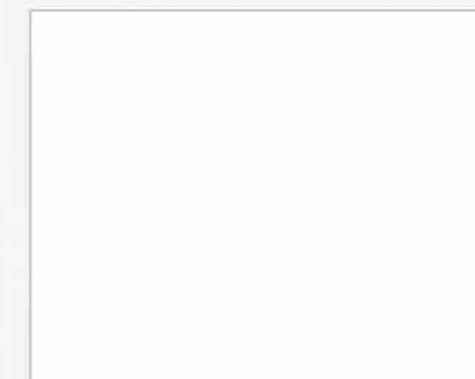
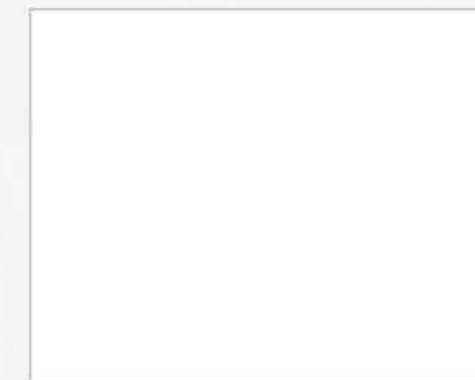
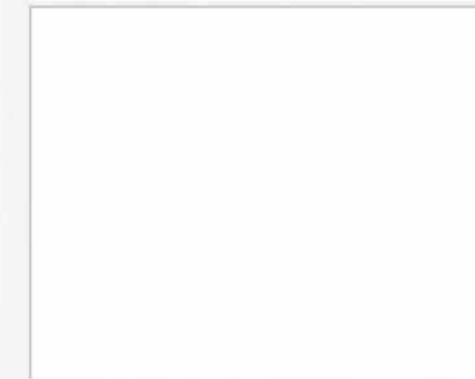
CODE 17-055/01



CILIEGIO PROFILI

P022

CODE 15-058/07



NOCE FLAT



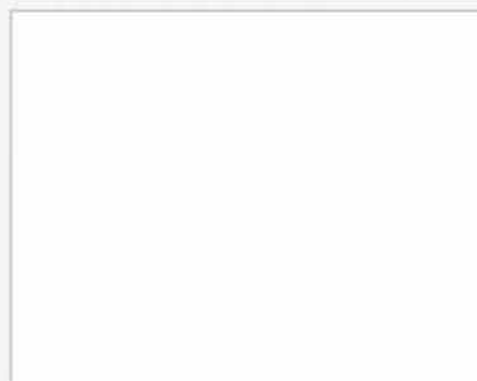
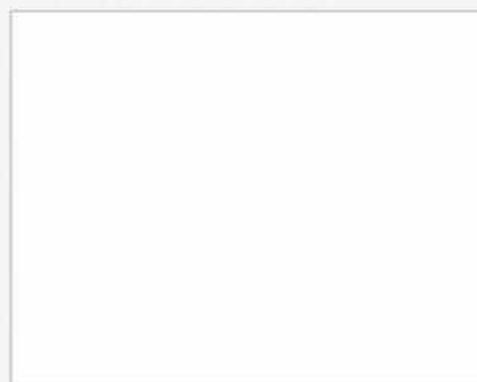
P023

CODE 10-059/02

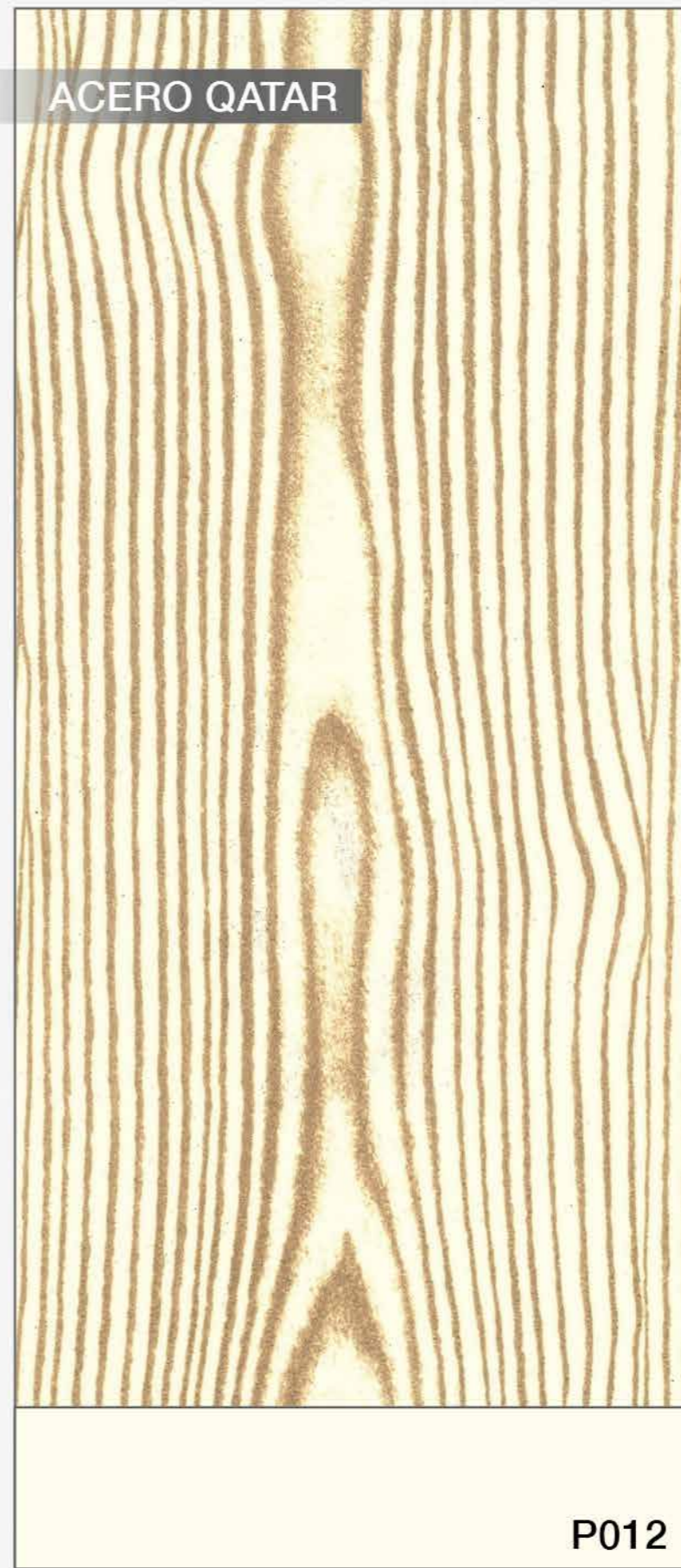


P023

CODE 10-059/10



ACERO QATAR



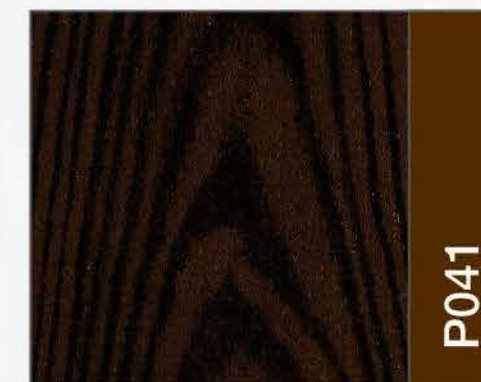
P012

CODE 23-060/01



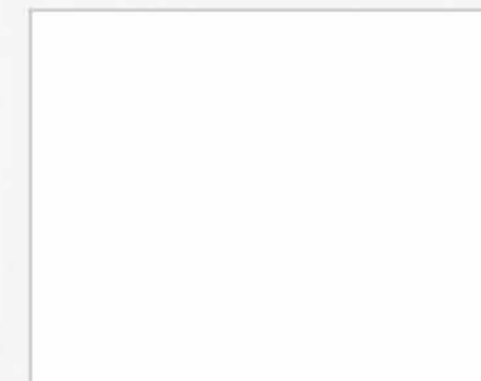
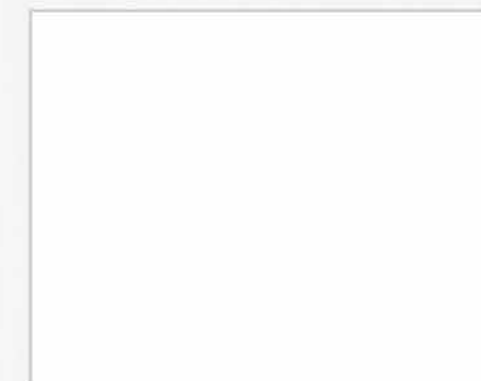
P024

CODE 23-060/05



P041

CODE 23-060/04



CILIEGIO



P023

CODE 15-061/07



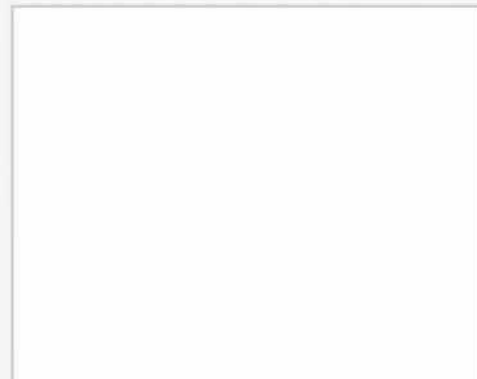
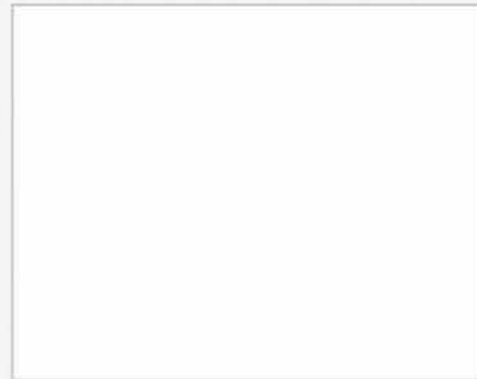
P022

CODE 15-061/01



P023

CODE 15-061/11

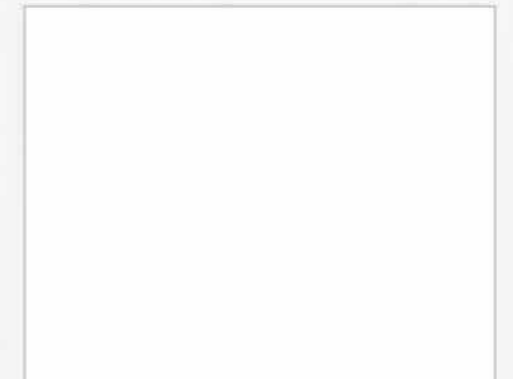
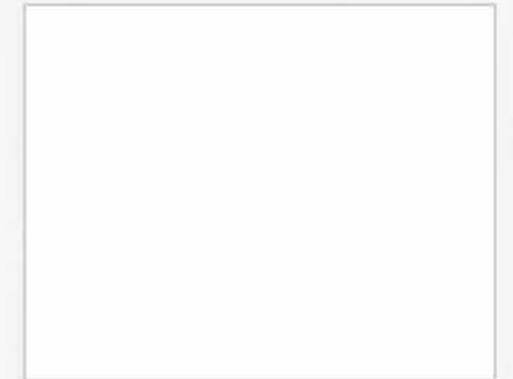
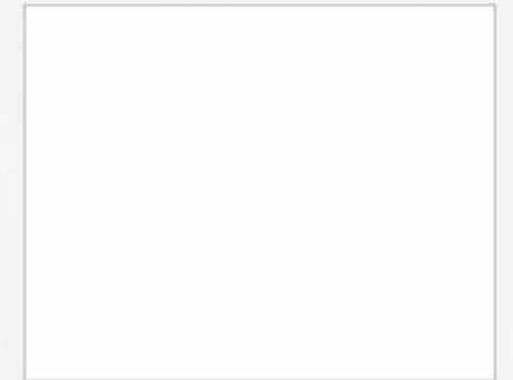
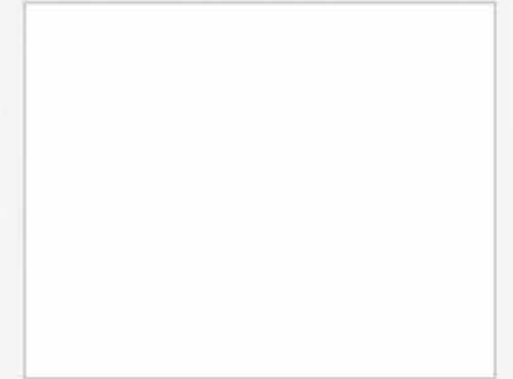


CILIEGIO RIGATO



P023

CODE 15-062/02

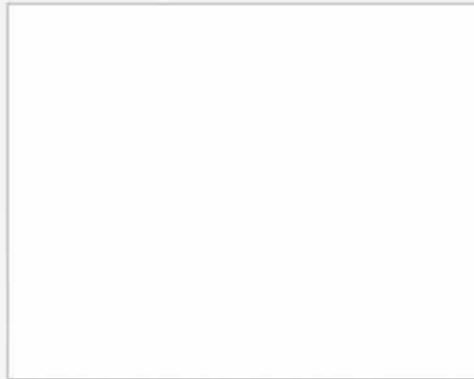
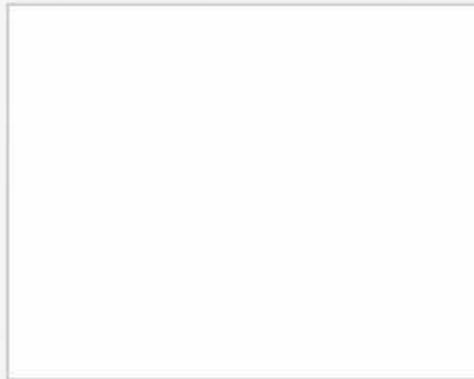
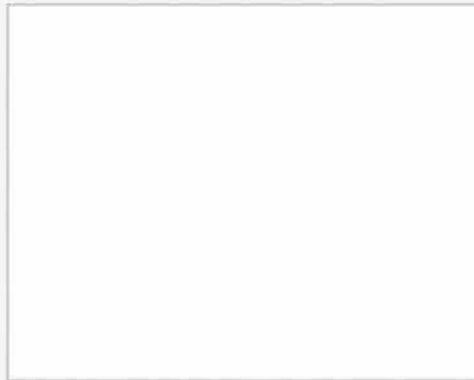


MOGANO



P022

CODE 19-063/03



P023

CODE 19-063/01

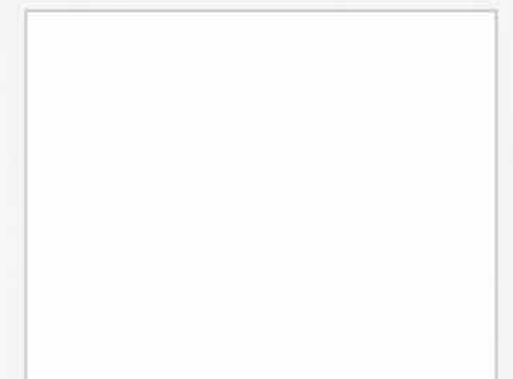
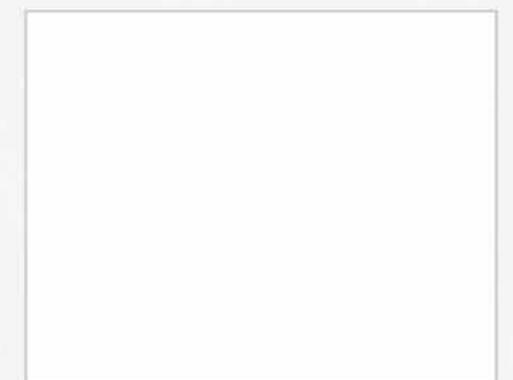


SAPPELLY



P017

CODE 10-064/04

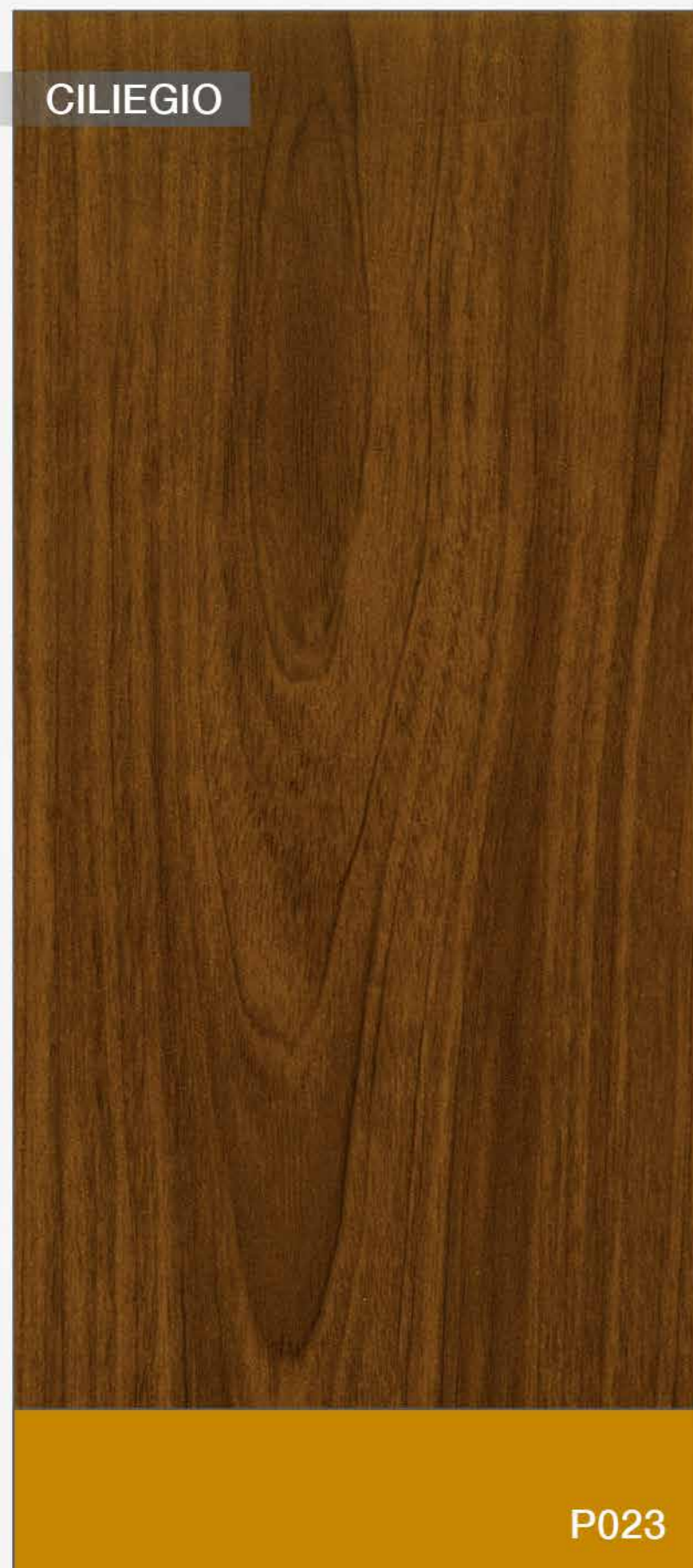


P023

CODE 10-064/02



CILIEGIO



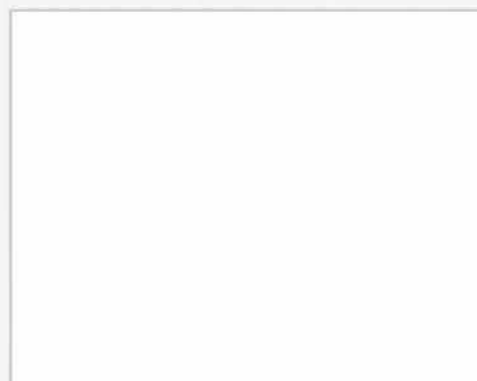
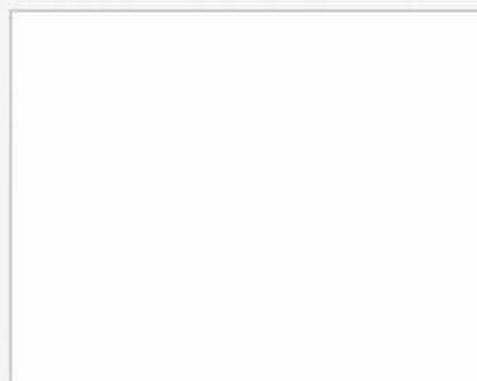
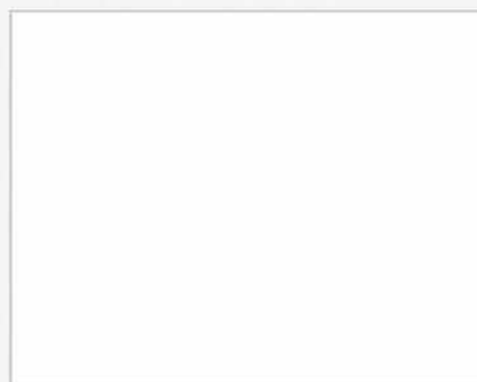
P023

CODE 15-067/01



P022

CODE 15-067/05



FAGGIO



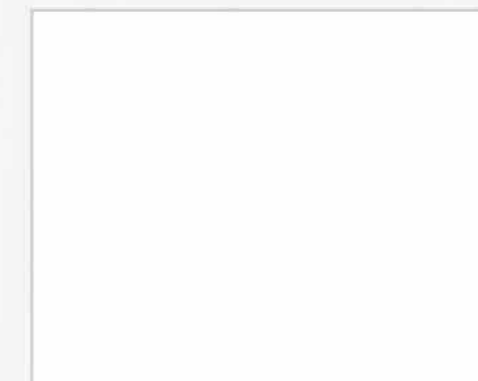
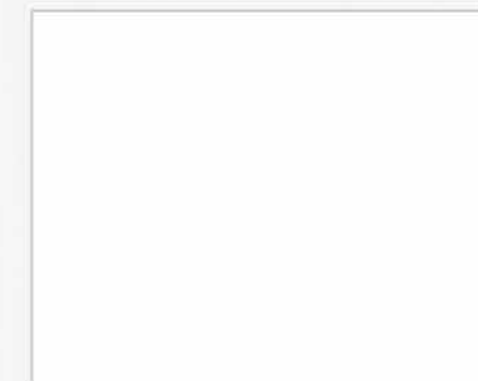
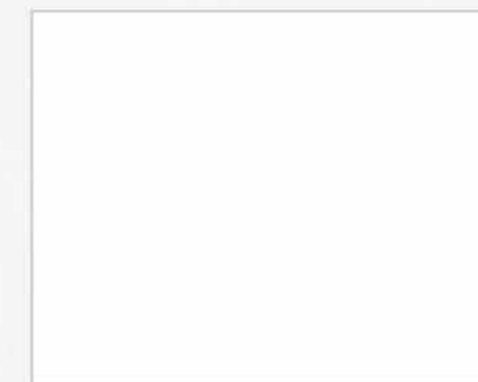
P022

CODE 24-068/02



P022

CODE 24-068/01

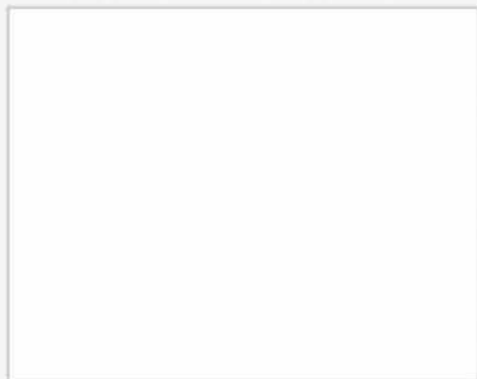
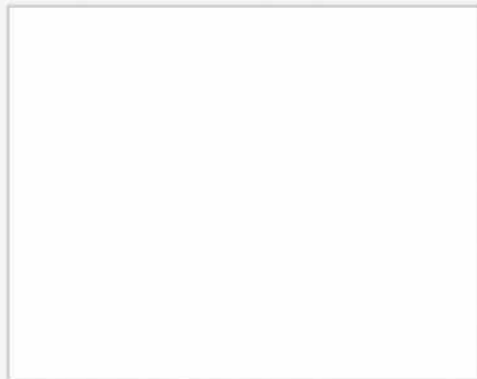
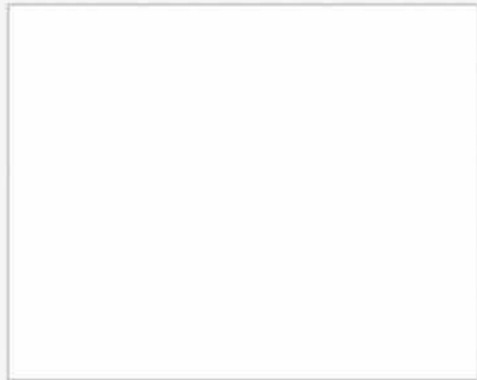


DOUGLAS



P022

CODE 21-071/01

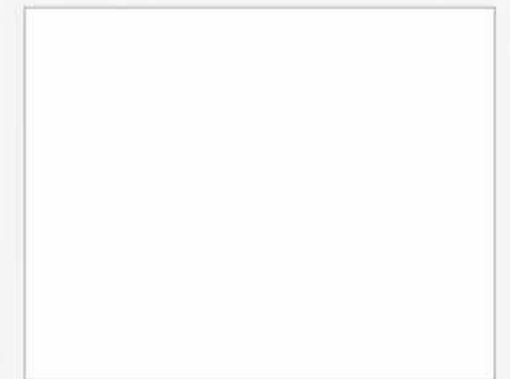
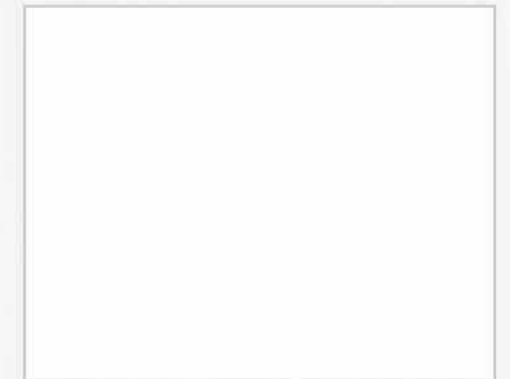
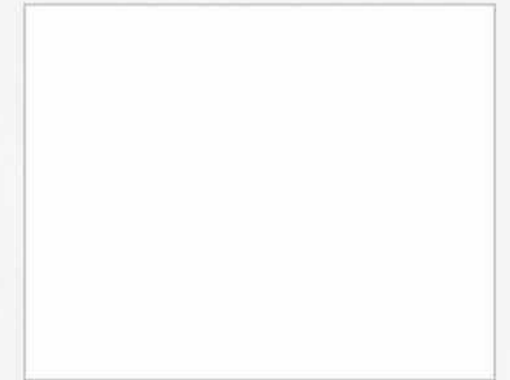
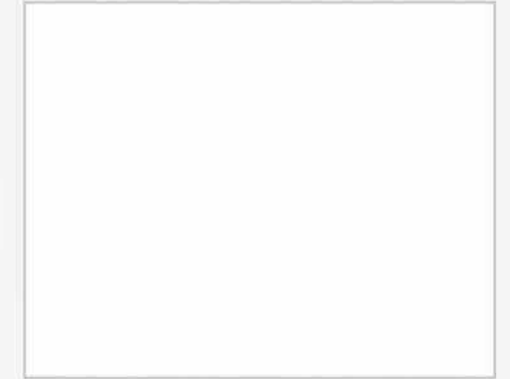


TEAK



P022

CODE 13-075/01

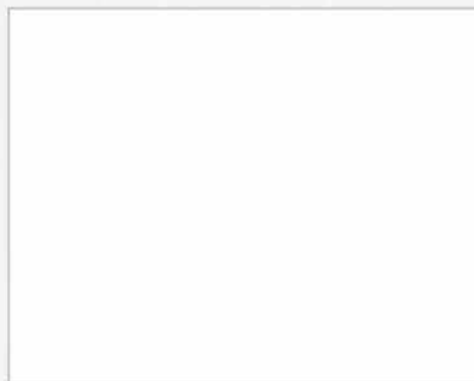
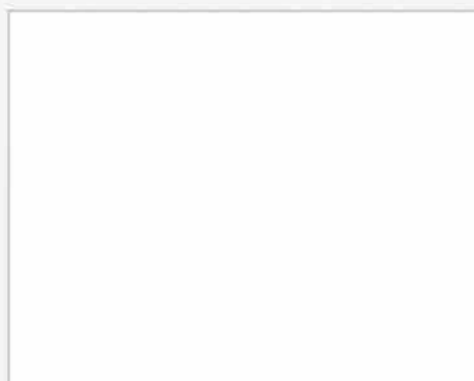
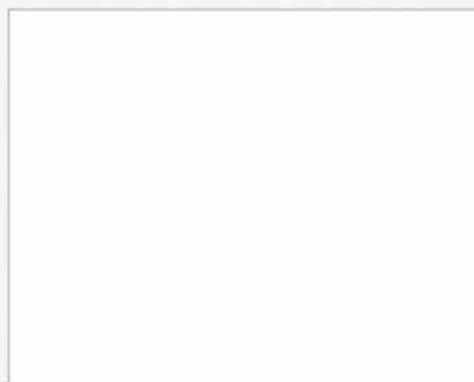
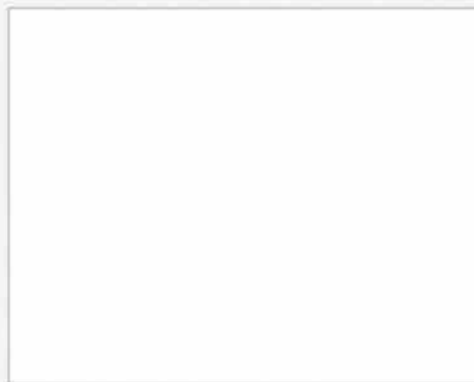


CORTEN



P011

CODE 28-079/01

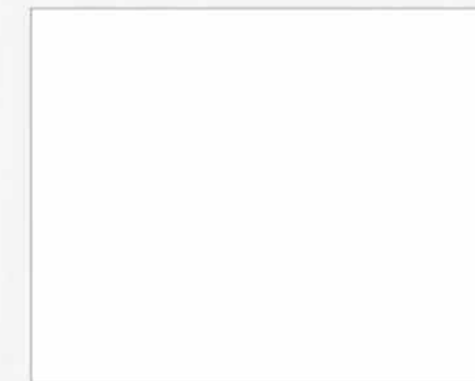
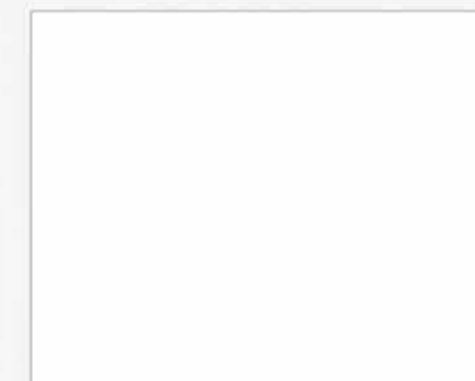
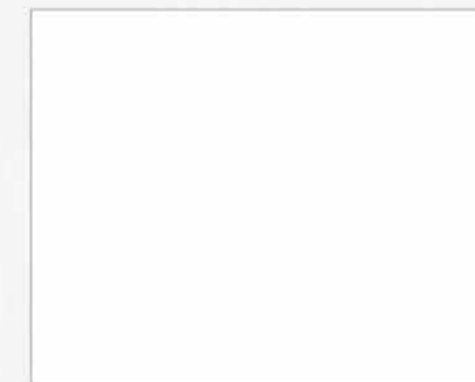
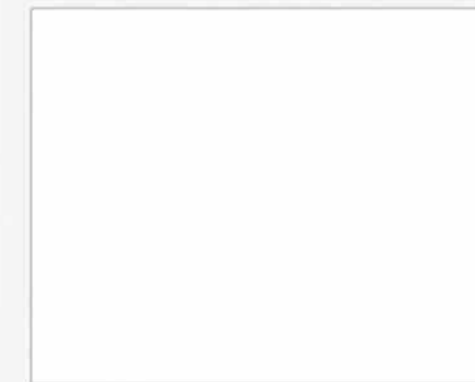


OLD WOOD



P028

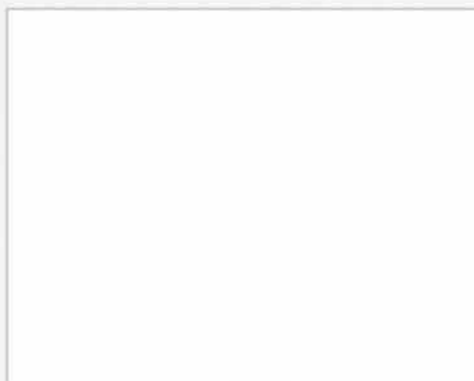
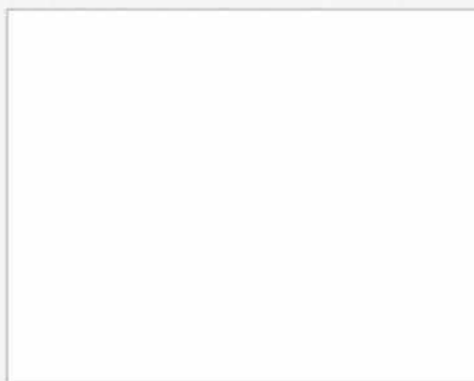
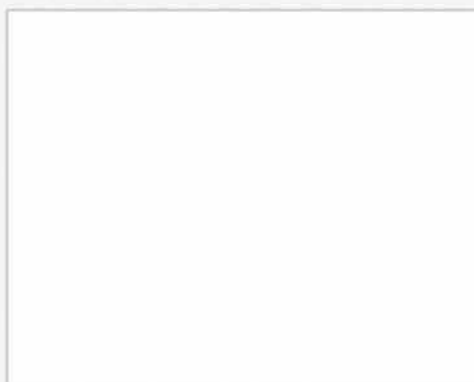
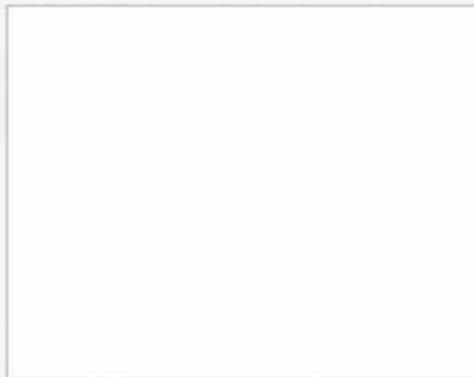
CODE 17-083/01



CARBONIO

P043

CODE 25-085/01



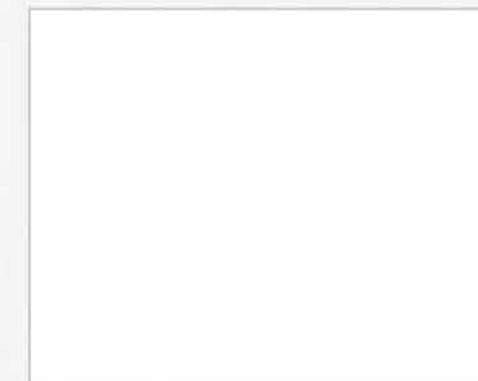
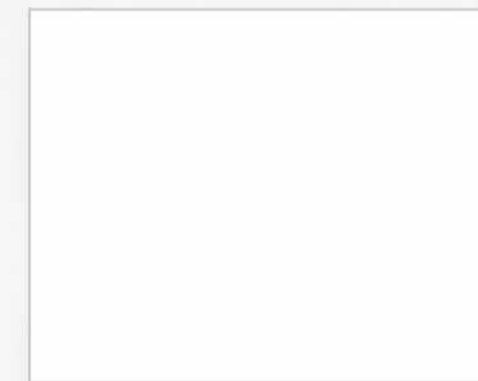
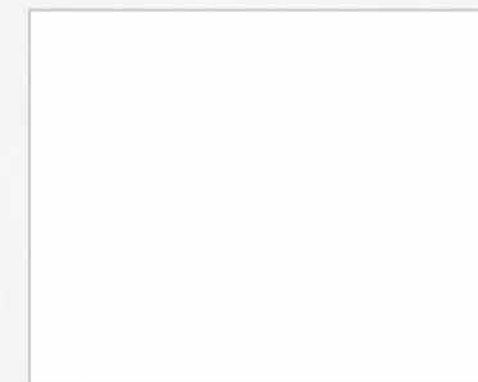
WENGUE

P041

CODE 901/01



CODE 901/04





NOCE SILVER

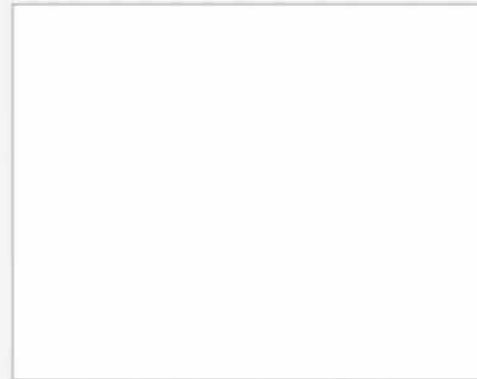
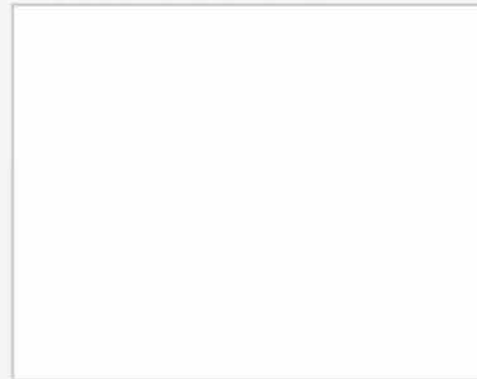
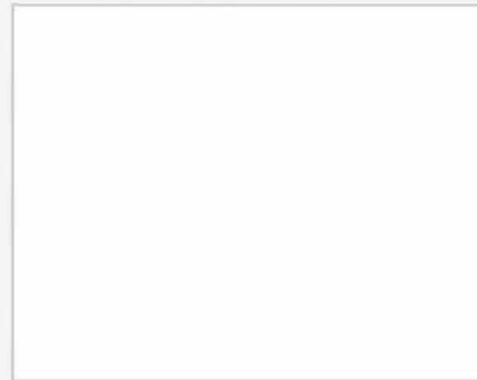
P004

CODE E10-070/01



P010

CODE E10-070/02



WHITE OAK

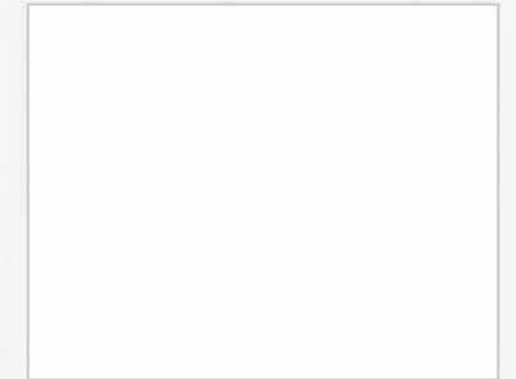
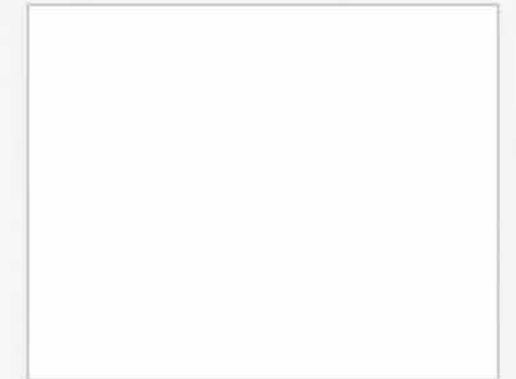
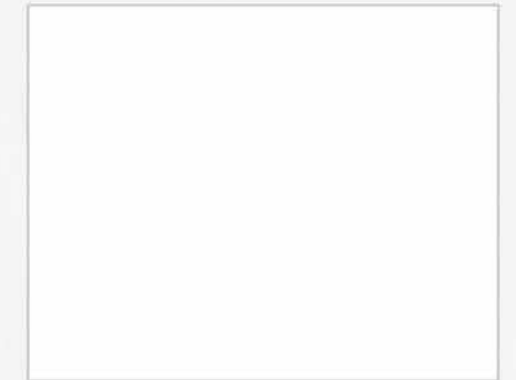
P009

CODE E17-080/01



P026

CODE E17-080/03

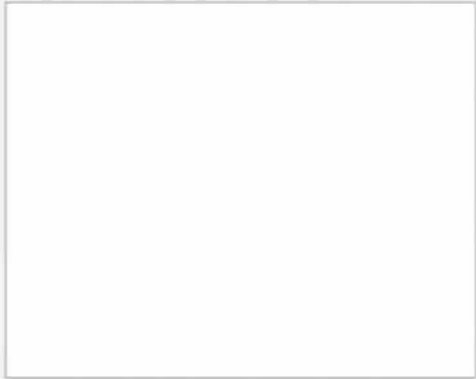
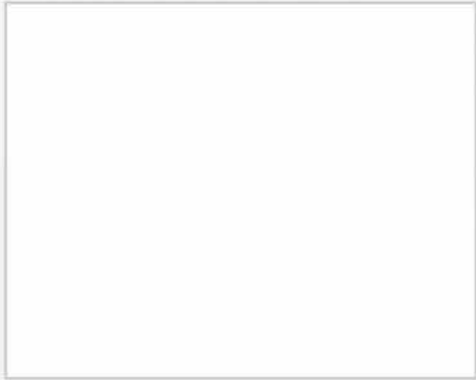
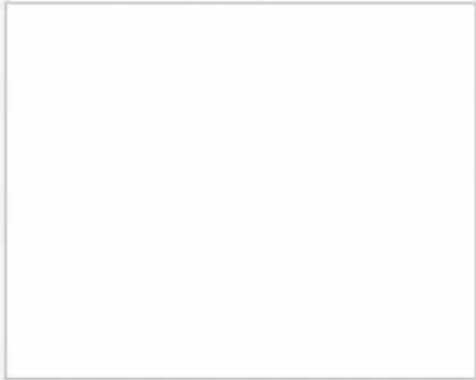


OLMO



P012

CODE PRS-009/01



P007

CODE PRS-009/01

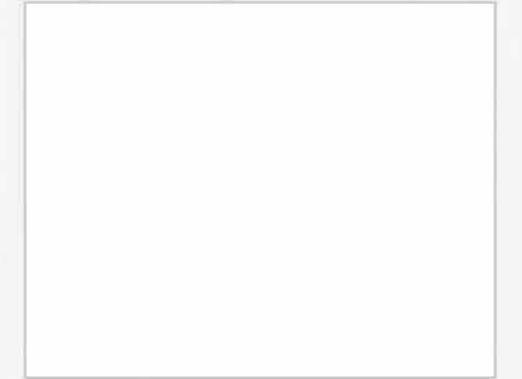
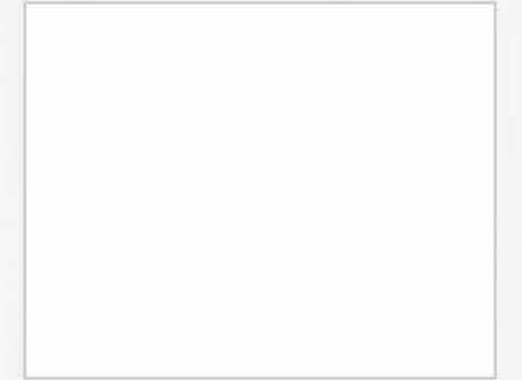
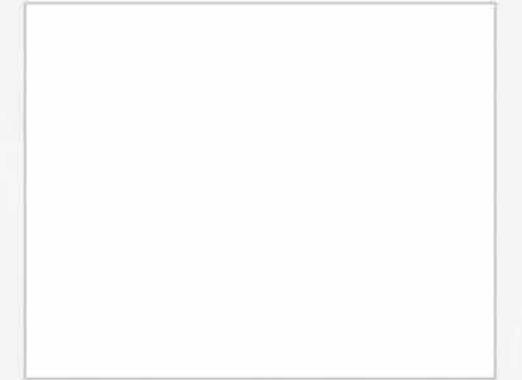
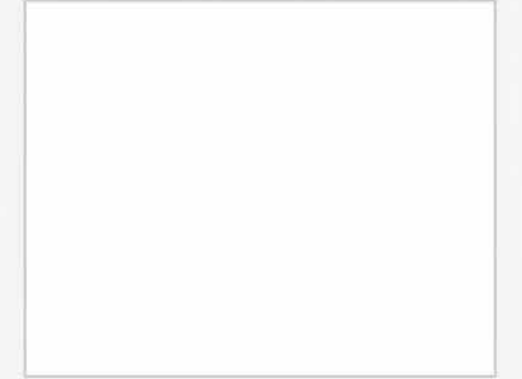


BLACK WENGUE



P023

CODE PRS-030/02

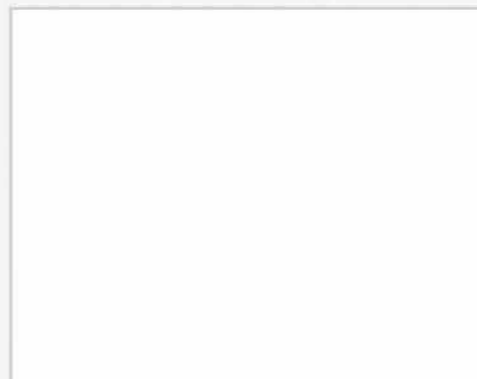
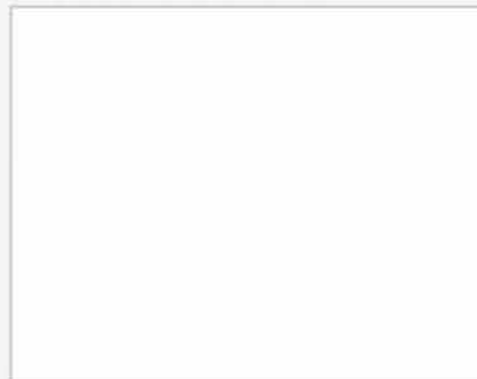
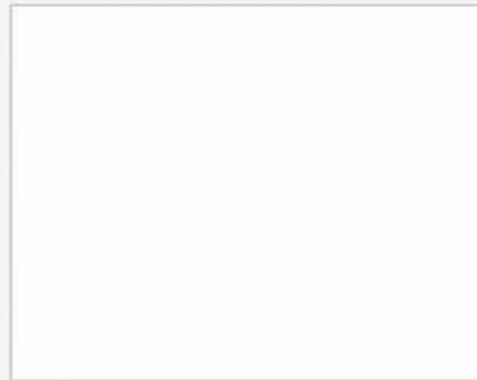
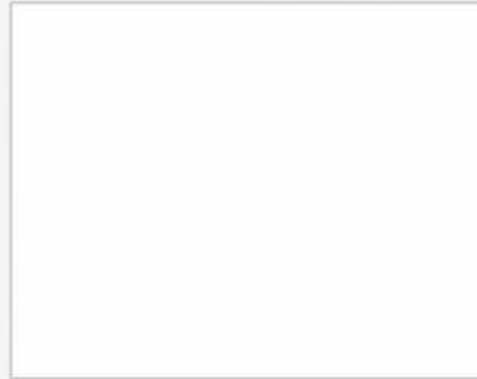


MAPLE



P023

CODE PRS-031/03



IKORY



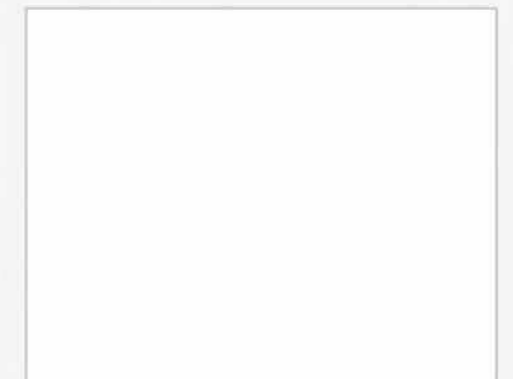
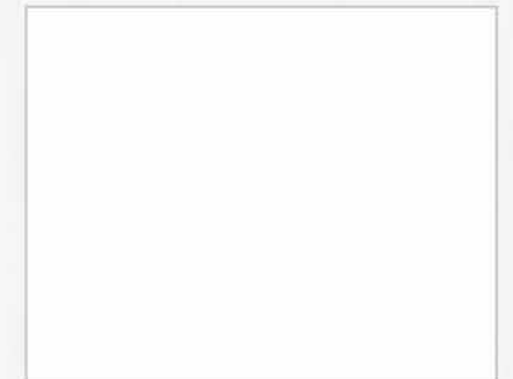
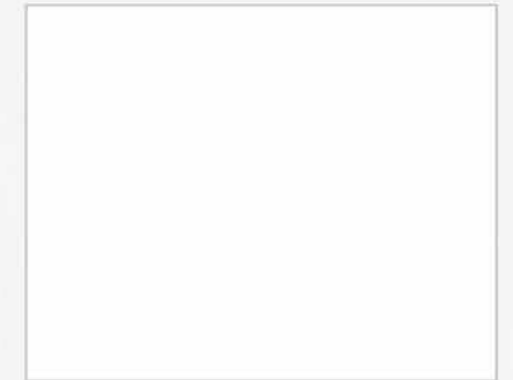
P023

CODE PRS-033/01



P023

CODE PRS-033/02

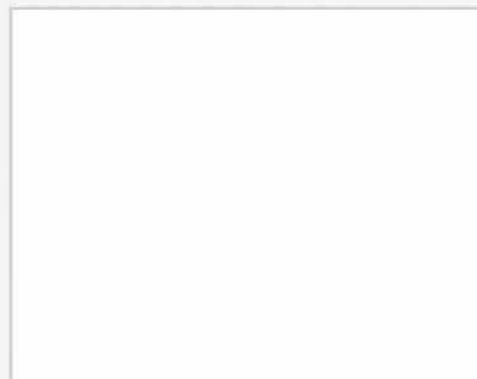
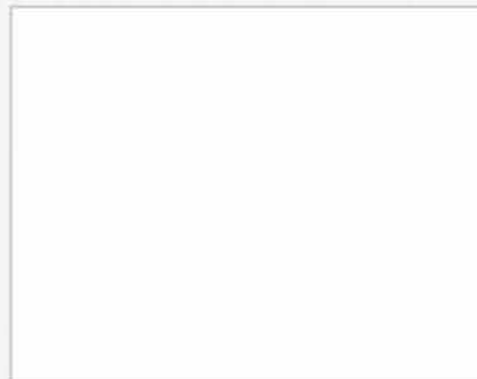
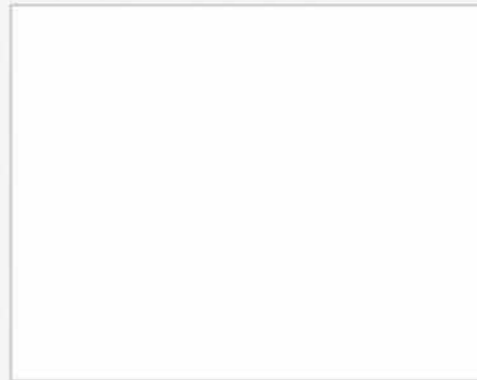
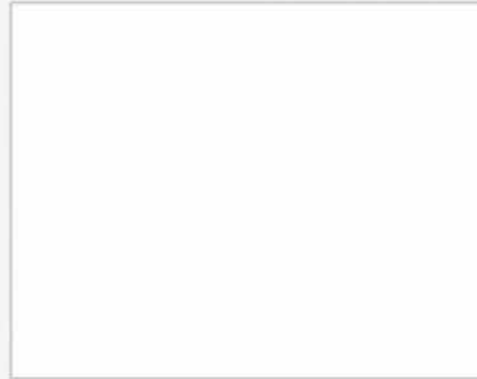


HIVORY



P022

CODE PRS-034/09



TEAK



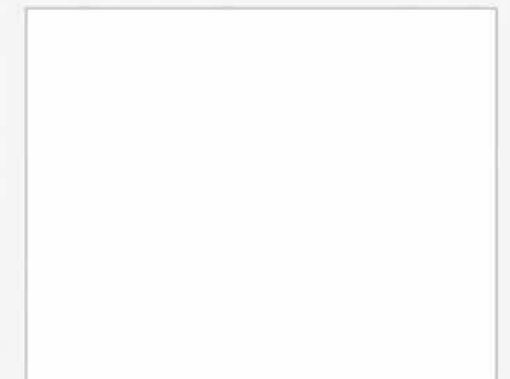
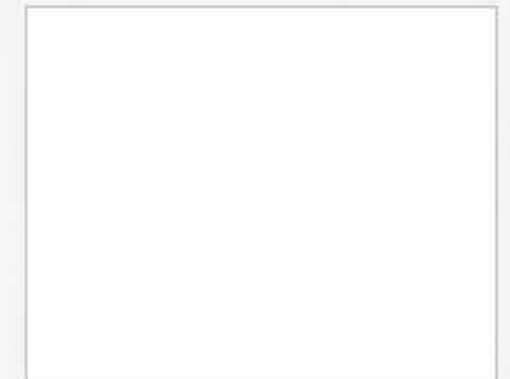
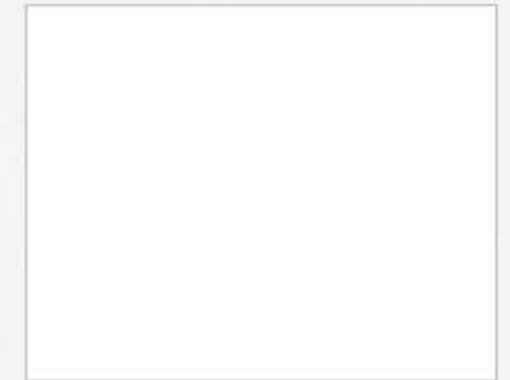
P023

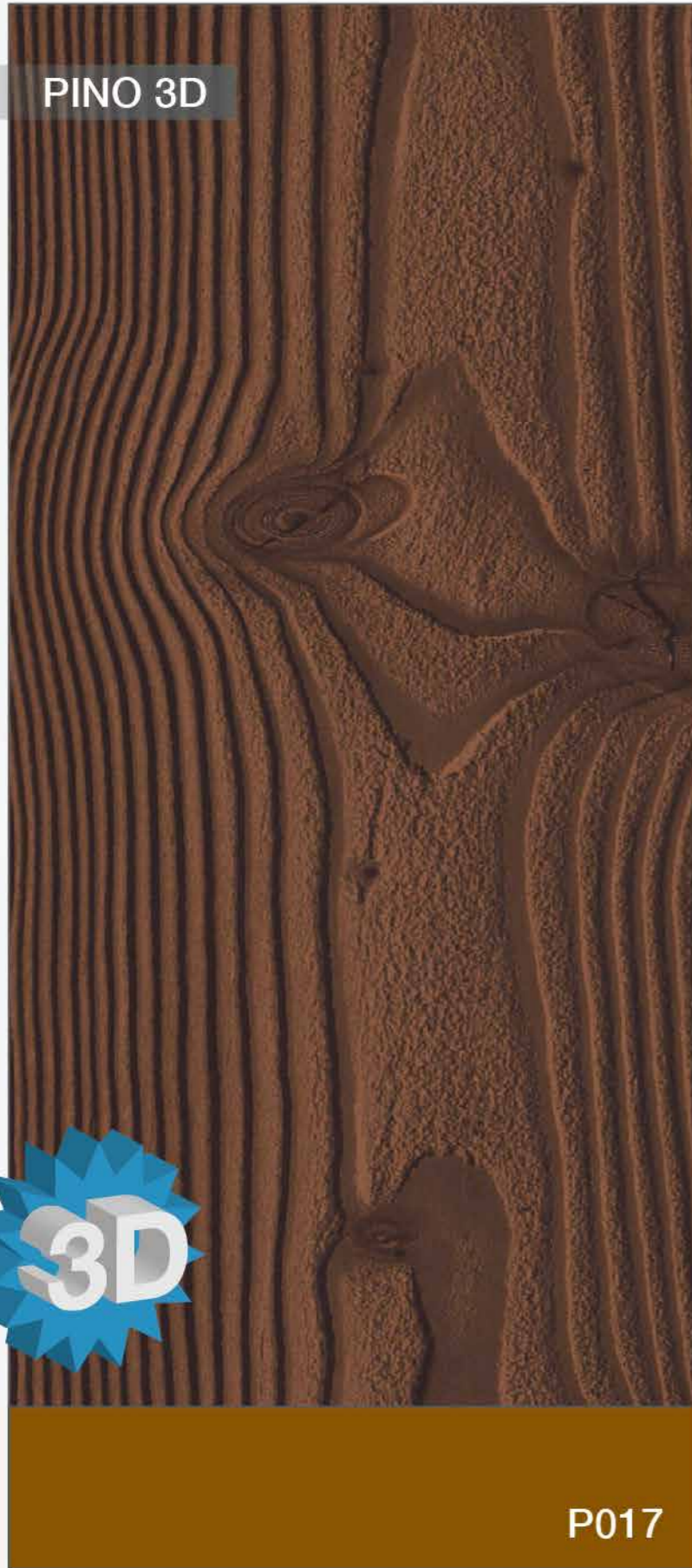
CODE PRS-035/02



P023

CODE PRS-035/03





CODE 22-049/04 3D



CODE 22-049/03 3D

P022



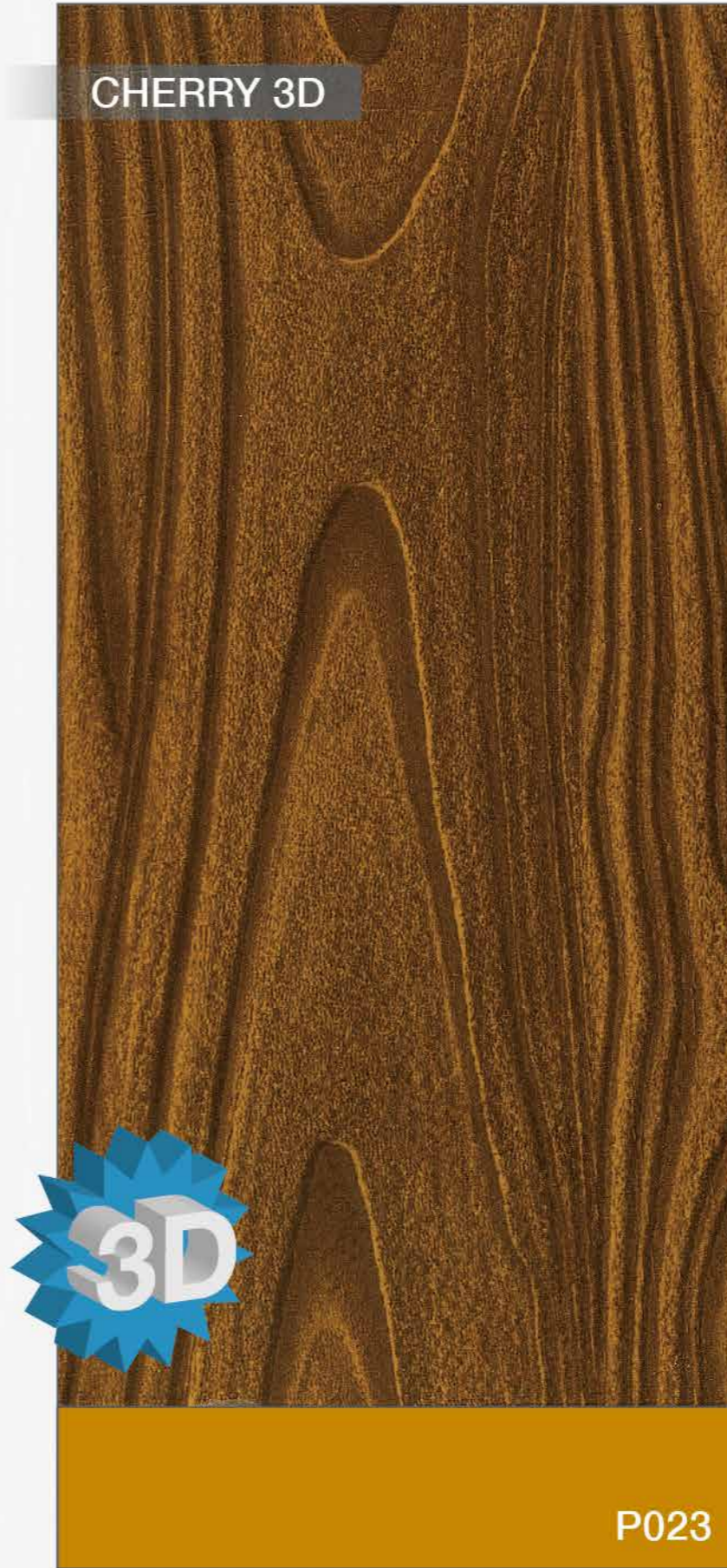
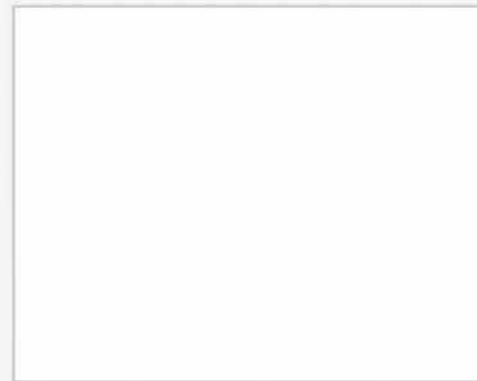
CODE 22-049/05 3D

P042



CODE 22-049/06 3D

P022

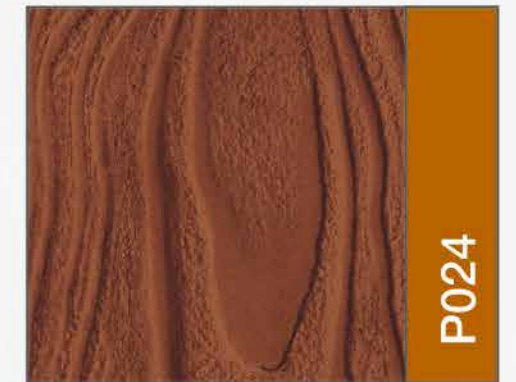


CODE 15-050/03 3D



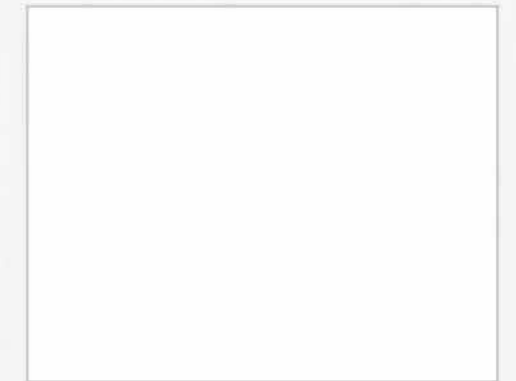
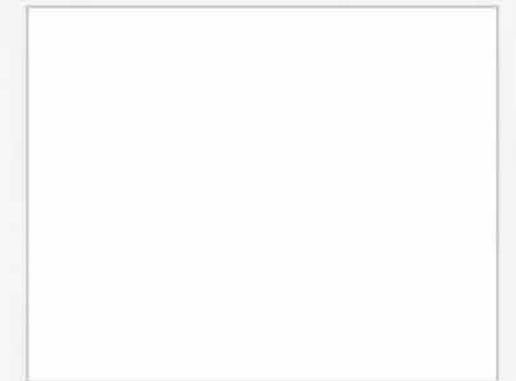
CODE 15-050/02 3D

P022



CODE 15-050/01 3D

P024



OAK 3D



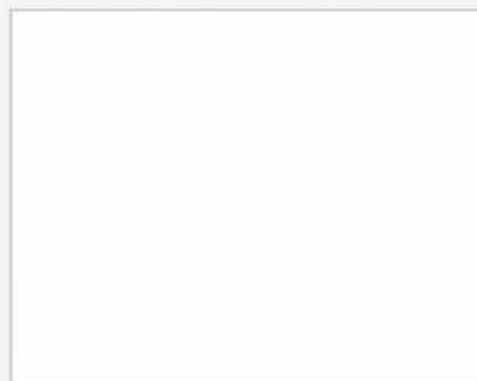
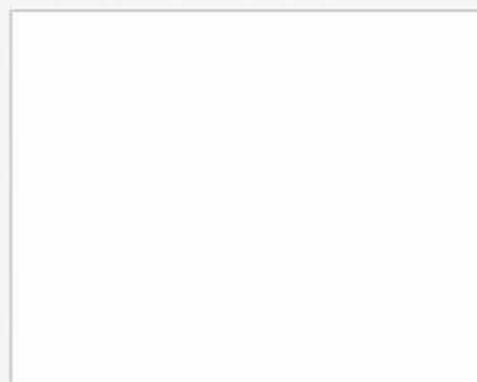
P023

CODE 17-056/01 3D

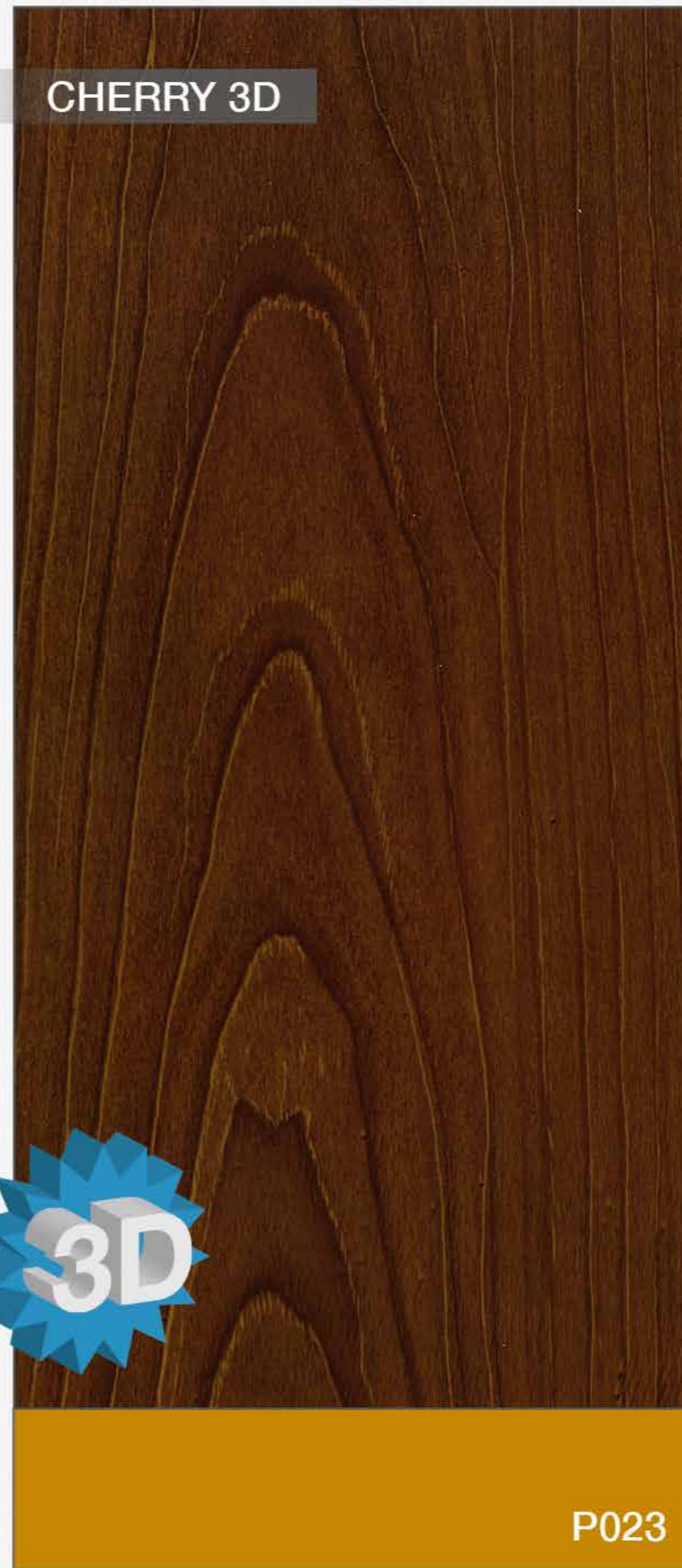


P023

CODE 17-056/03 3D



CHERRY 3D



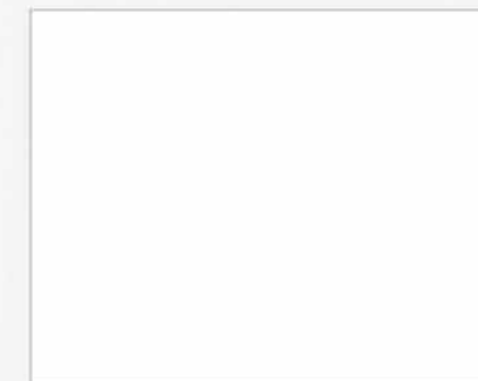
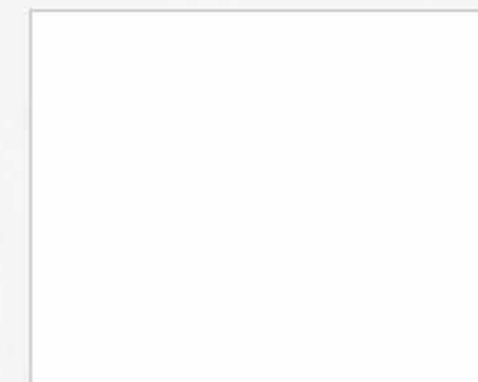
P023

CODE 15-061/15 3D



P012

CODE 15-061/15 3D

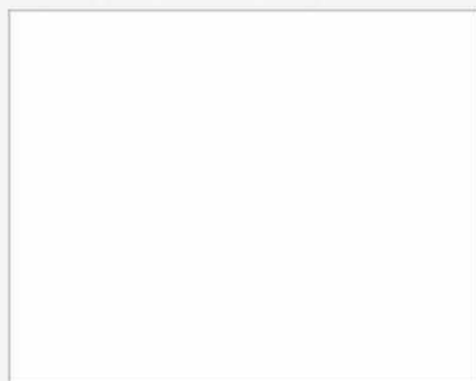
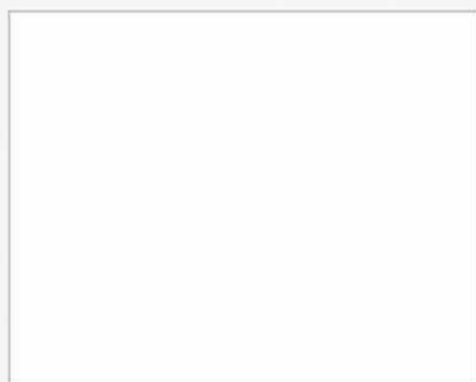
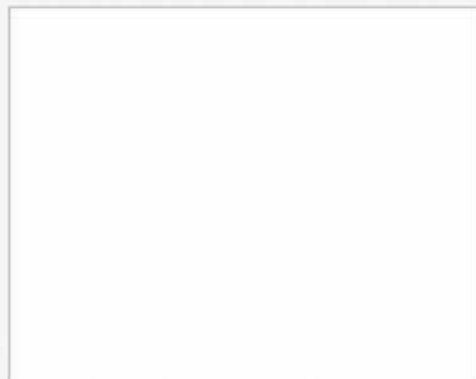


STRIP CHERRY 3D



P023

CODE 15-062/04 3D



TAVOLATO 3D

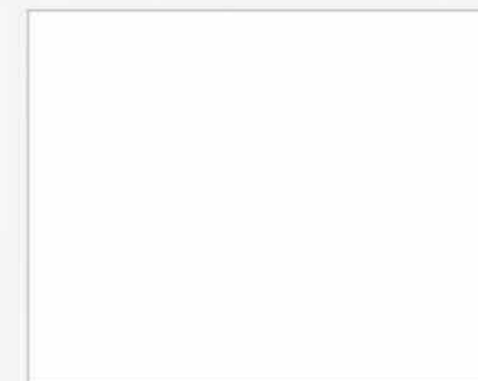
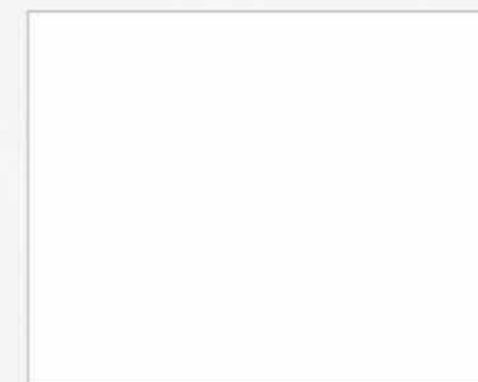


P023

CODE 10-019/26 3D



CODE 10-019/26 3D



NO MANIPULATION SYSTEM

MAIN FEATURES:

- Production without manipulation
- Superdurability exposure weathering
- Color uniformity



P014

CODE 10-027/01



P016

CODE 10-027/01



P013

CODE 15-037/03



P014

CODE 10-008/34



NO MANIPULATION SYSTEM

MAIN FEATURES:

- Production without manipulation
- Superdurability exposure weathering
- Color uniformity



P006

CODE 11-004/14



P015

CODE 11-004/15



Contacts

1 **i.dek** Administrative & Commercial Office
Via Canazza, 46 - 20025
Legnano (MI) - Italy

2 **i.dek** Production Site
Via della Stazione, 56 - 12066
Monticello d'Alba (CN) - Italy

i.dek Contacts
Tel. +39 0331 542374
Fax +39 0331 807751
idek.srl@gmail.com



Worldwide Distributors

- **i.dek stock** Foshan - Cina
- **i.dek stock** Querétaro - Mexico
- **i.dek stock** Milan - Italy
- **i.dek stock** Istanbul - Turkey
- **i.dek stock** Moscow - Russia
- **i.dek stock** Il Cairo - Egitto
- **i.dek stock** Sofia - Bulgaria

TECHNICAL DATA SHEET

DESCRIPTION

Polyester film light or matt:

- Thickness: 19-23 μm
- Range of print: 1630 mm
- Core diameter: 3 inches
- Roll length: 1000 mtl
- Weight: max 60 kg

PRINTING

Printing in rotogravure using inks with high molecular weight.

USE INDICATIONS

This product is indicated for decoration of aluminum pre-painted profiles and aluminum pre-painted sheets (if micro-perforated).

INDICATIONS OF APPLICATION

The temperature of metal surface to be decorated must be at $200^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and the product must be applied in special furnaces of sublimation, with times and temperatures tested with special instruments.

The aluminum must be properly pre-painted and decorated with powder and film that satisfy QUALIDECO regulations .

QUALITY

The internal research and development laboratory makes quality control tests on each coil of each batch production. The I.dek standards provide durability test using accelerated aging according to UNI EN ISO 11341-1 evaluated with the gray scale ISO 105-A02, with ΔE and gloss residual (with repeated checks every 250 hours).

I.dek is not responsible for powder-film coupling used outdoors not in agreement with our technicians.

STORAGE

Keep the product in a dry and ventilated place, away from heat and direct sunlight.

SAFETY INDICATIONS

The product doesn't require any special devices.